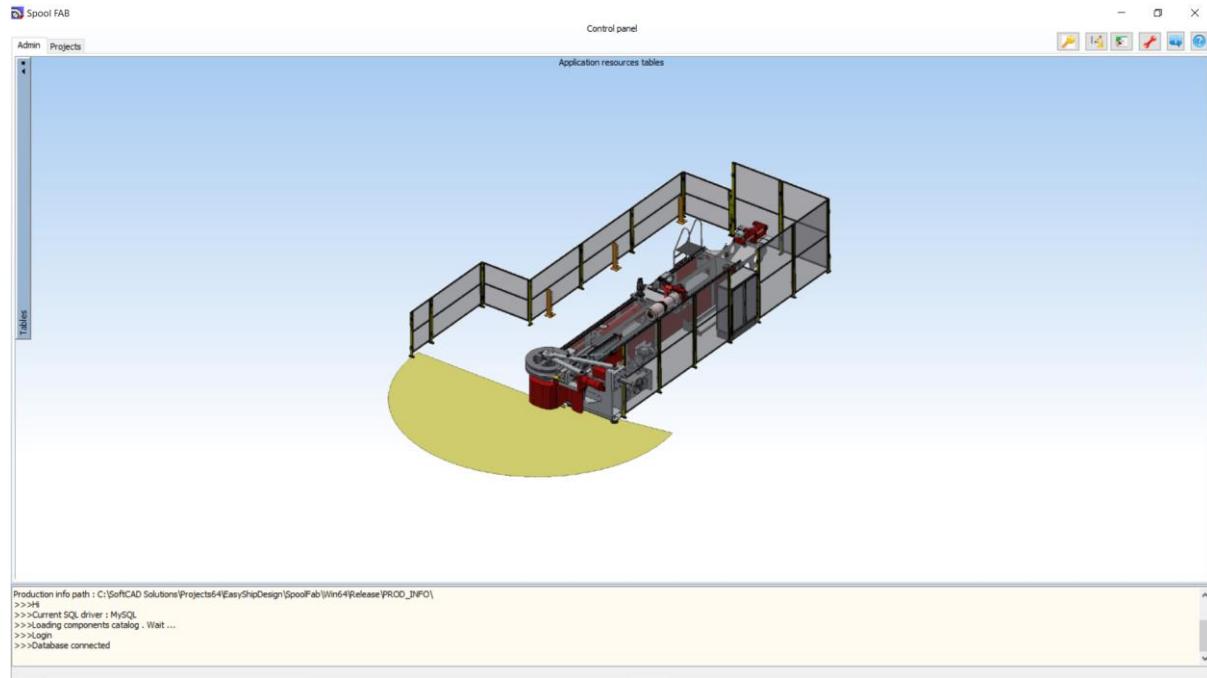
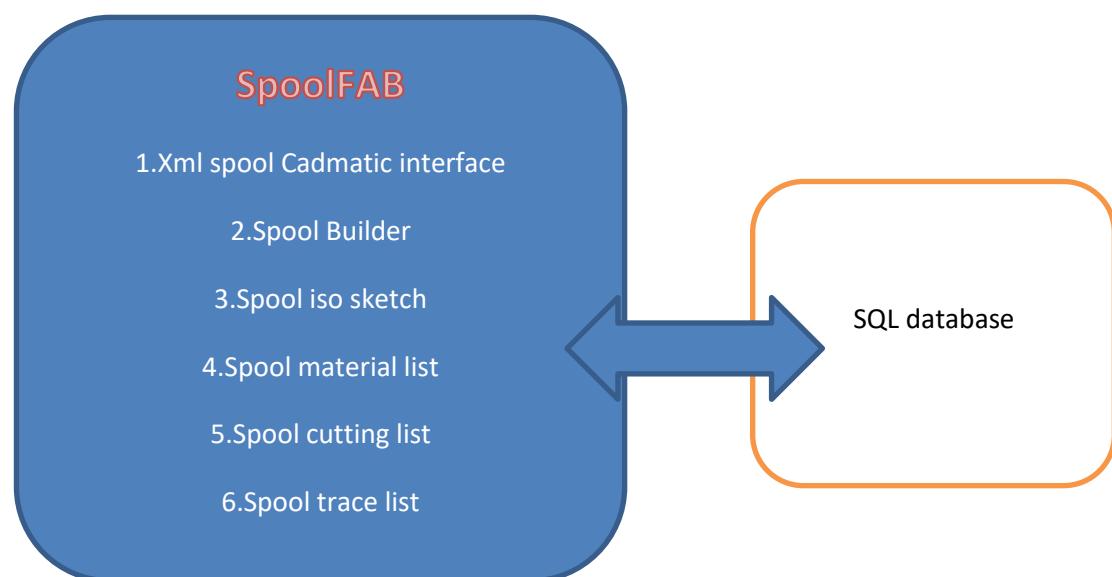


# SpoolFAB

**SpoolFAB** , aplicatie destinata producerii documentatie de executie spool-uri in atelierul de tevi.

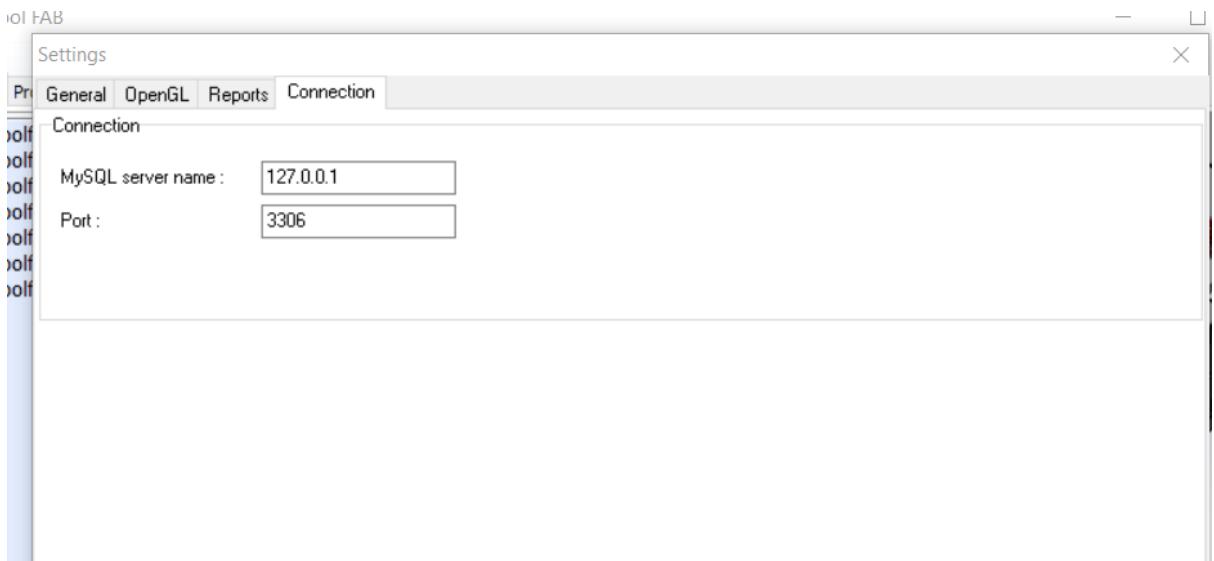


Arhitectura software este formata din mai multe module integrate intr-o singura aplicatie conectata la un server baze de date SQL



## Administare

La prima pornire a aplicatiei , aplicatia va afisa fereastra pentru introducerea datelor de conexiune , locatie server si port de comunicare. Aplicatia trebuie sa poata comunica prin port cu serverul SQL, ceea ce implica ca portul sa nu fie blocat de firewall si nici aplicatia.



Se apasa butonul Ok si se inchide aplicatia.

Se porneste aplicatia , iar aceasta se conecteaza la serverul SQL si isi genereaza baza de date si tabelele de resurse necesare ala aplicatiei. Numele bazei de date este **spoolfabricationdb**. Prin urmare toate tabelele din aceasta baza de date vor avea numele complet de forma :

**spoolfabricationdb.numetabel**

Dupa introducerea datelor de conectare userul se poate conecta cu user name-ul admin si parola data de numele userului curent windows.

Observatie: Aplicatia se poate conecta si la un server Microsoft SQL Server

Mai jos parametri de conexiune ca exemplu din fisierul ini

Daca database este empty baza de date default este utilizata spoolfabricationdb

[Connection]

ServerName=86.120.145.43\SQLEXPRESS

ServerPort=1433

ServerDataSnapPort=13306

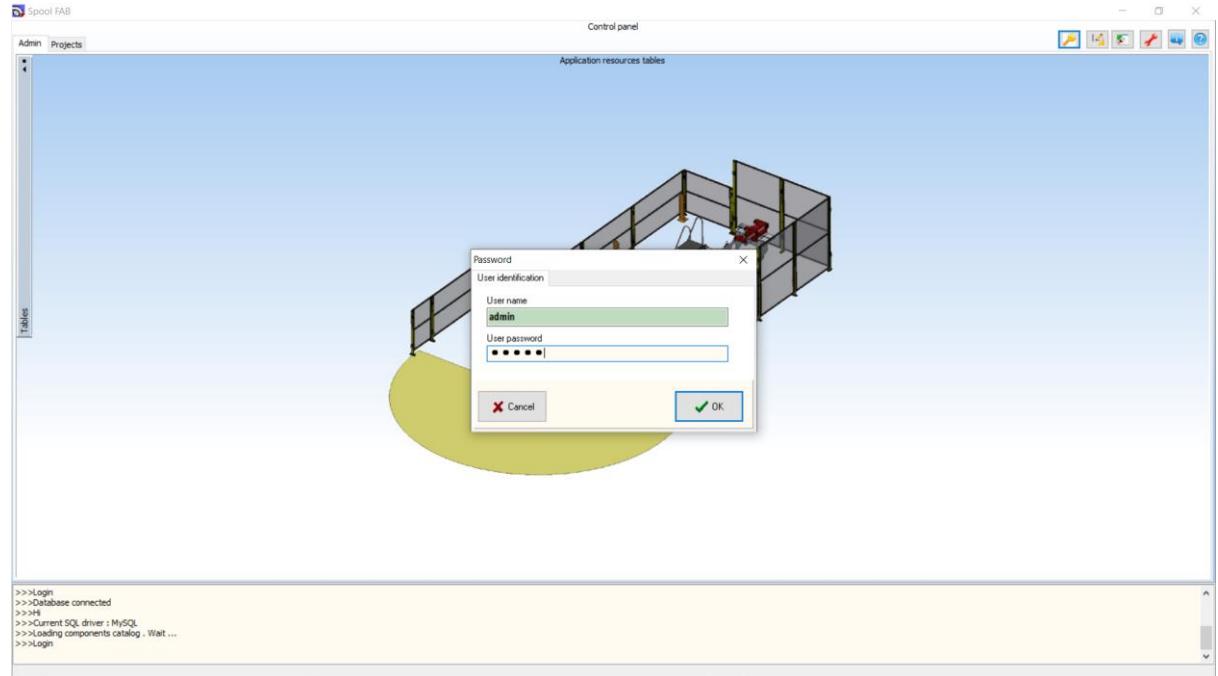
StartSNAPServer=0

databaseName=

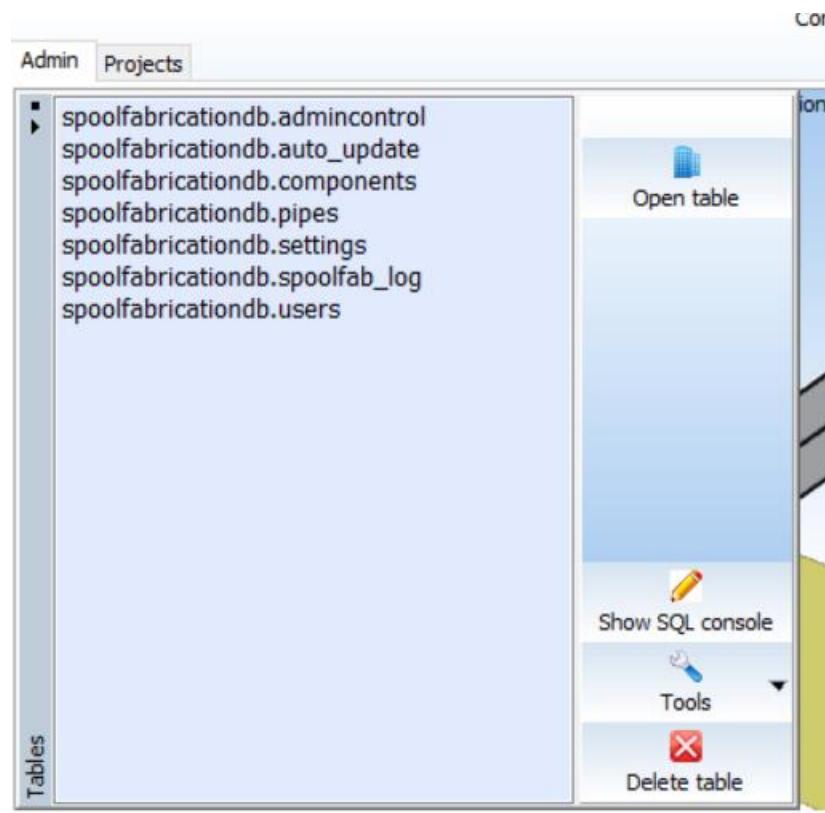
SQLDriverName=MsSQL

sqlUserName=spoolfabrication

sqlUserPassword=spoolfabrication2021



In pagina ADMIN vor aparea listate tabele cu resursele aplicatiei



Users : tabel cu definirea userilor

Există 3 tipuri de useri , 0 admin, 1 designer , 3 production

Aplicatia se va configura in functie de tipul userilor.

Adresa de e-mail este mandatorie si trebuie sa fie valida si utilizata de contul curent de Outlook.

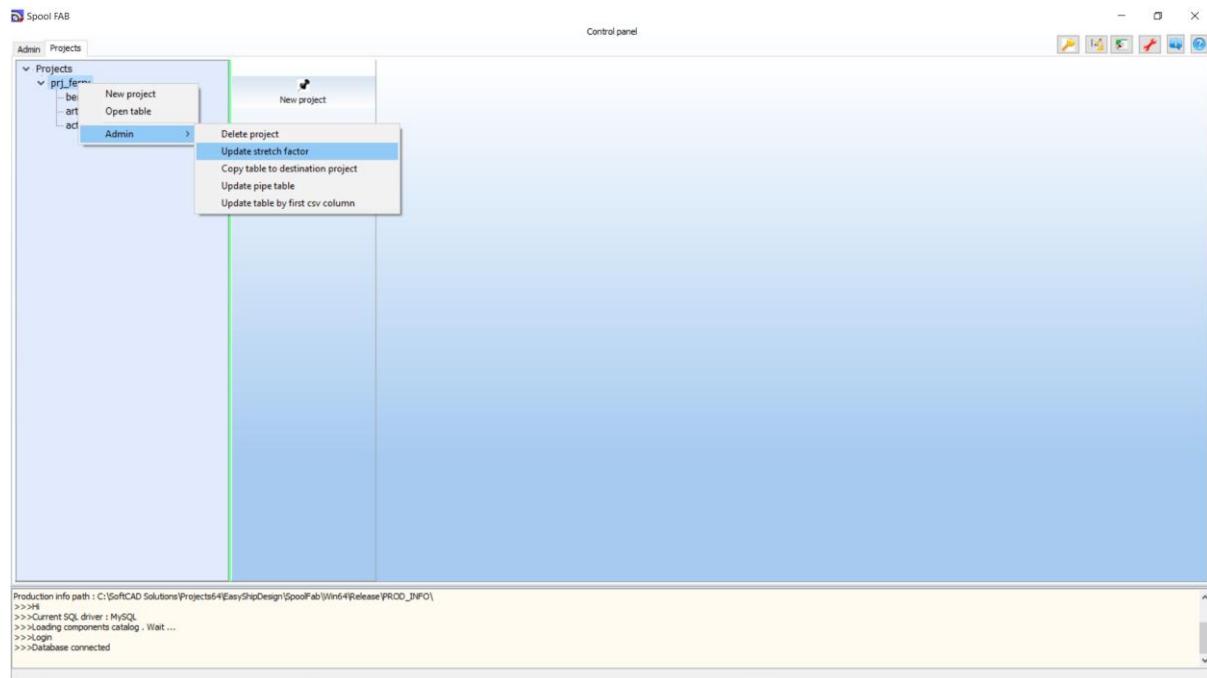
USER_ID	USER_NAM	USER_TYPE	USER_EMAIL	USER_WOR	PROJECTS	USER_INF	USER_COM	ERP_LAST	ERP_UUID	ERP_PAREN	ERP_1
1	ADMIN	0							18f3e0c4-d		7/6/2021
	test	1	softcad.solutions@yahoo.co						ce00eb89-c		7/6/2021

Parola user este data de numele curent al user windows.

AdminController: permite definirea de super useri , care vor avea acces la functiile de admin pe proiect

The screenshot shows a software interface titled "Edit table" for managing user data. The table has columns: USER\_NAME, ERP\_LAST\_MOD, ERP\_UUID, ERP\_PARENT\_UUID, and ERP\_TS. A single row is visible with the value "dbra01" in the first column and the timestamp "4/29/2021 2:27:12 PM" in the last column. The interface includes a toolbar with buttons for "Load CSV file", "Fit grid", "Fit text grid", "Apply updates", "Undo last change", "Cancel updates", and "Export table to CSV". A filtering bar at the top indicates "% filtering by :USER\_NAME". At the bottom, there are buttons for "Cancel", "OK", and options for "Filtering" or "Sorting".

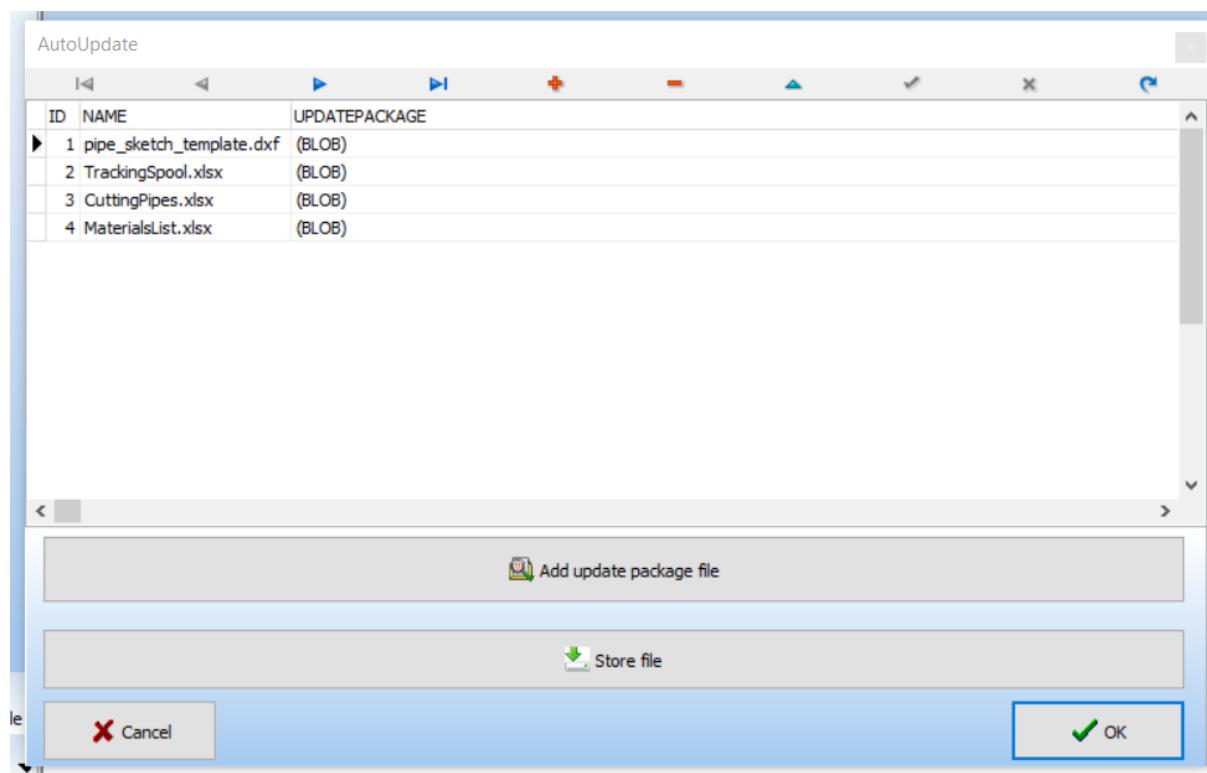
USER_NAME	ERP_LAST_MOD	ERP_UUID	ERP_PARENT_UUID	ERP_TS
dbra01				4/29/2021 2:27:12 PM



#### Auto\_Update :

Butonul “Add update package file” permite selectarea si stocarea unei versiuni noi ale aplicatiei

Butonul “Store file” permite stocarea de fisiere utilizate ca sabloane in aplicatie



Pipes: tabel cu lista de tevi disponibile in aplicatie . Pentru ca o teava sa existe in aplicatie aceasta trebuie definite in acest tabel

Edit table

CERTIFIC	CLASS	NOMINAL	OUTER_D	THICKNESS	WEIGHT	LENGTH	MATERIA	ARTICLE_CODE	WELDING_GAP	ERP_LAS	ERP_UUID	ERP_PAR	ERP_TS
Certificat	"b" heavy	100	114.3	5	13.4	6000	STEEL	1268390	2		00ab896b		6/10/202
Certificat		65	76.1	2	3.65	6000	INOX	1006878	1.5		010e0000		6/16/202
Certificat		20	26.9	5	2.7	6000	STEEL	24161326	2		01e2b889		6/16/202
Certificat		25	33.7	2.6	1.99	6000	STEEL	1279464	1.5		020d0019		6/16/202
Certificat		100	114.3	4.5	12.19	6000	STEEL	24176225	2		0234657f		6/16/202
Certificat		25	33.7	2.6	1.99	6000	STEEL	24177797	1.5		02891bce		6/16/202
Certificat		65	76.1	6.3	10.84	6000	STEEL	24121385	2.5		028aa37e		6/16/202
Certificat		50	60.3	4	5.55	6000	STEEL	24161953	2		02ab2087		6/16/202
Certificat		80	88.9	7.6	15.24	6000	STEEL	1210511	3		02dc8c54		6/16/202
Certificat		350	355.6	4.78	41.36	6000	INOX	1164174	2		032742c1		6/16/202
Certificat	"b" heavy	150	168.3	6.3	25	6000	STEEL	1210893	2.5		0363b63c		6/10/202
Certificat		100	114.3	6.3	16.78	6000	STEEL	1210409	2.5		039e7ed5		6/16/202
Certificat		200	219.1	20	98.2	6000	STEEL	24171354	4		043b8f94		6/16/202
Certificat		80	88.9	4	8.38	6000	STEEL	24176794	2		047e8bc7		6/16/202
Certificat		200	219.1	3.76	19.97	6000	INOX	1212974	2		04bf0c68		6/16/202
Certificat		50	60.3	4.5	6.19	6000	STEEL	1209540	2		04f6efe8		6/16/202
Certificat		100	114.3	8.8	22.9	6000	STEEL	24160185	3		05c549d4		6/16/202
Certificat		100	114.3	11	28.02	6000	STEEL	24171888	3.5		05f2b6c0		6/16/202
Certificat		250	273	4.5	29.8	6000	STEEL	1006706	2		0668795f		6/16/202
Certificat		200	219.1	2	10.71	6000	INOX	1006273	1.5		06935310		6/16/202
Certificat		20	26.9	8	3.73	6000	STEEL	24174731	3		06d82eet		6/16/202

Cancel      Options column title click      Filtering      Sorting      OK

Article\_code\_eq : tabel cu definitia codurilor materialelor si echivalenta lor plus parametri geometrici initiali, grupe de materiale ...

Edit table

CSV Load CSV file Fitt grid Fitt text grid % filtering by :ARTICLE\_CODE

Apply updates Undo last change Cancel updates Export table to CSV

ARTICLE_CODE	DESCRIPTION	FOREIGN	KEYWORD	EQ_ARTIC	WEIGHT	LENGTH12	LENGTH34	LENGTH14	OUTERDI	OUTERDI	ELBOW_R	ERP
4175/052	FLANSA PP-GF DN 125 ART (FPM 72)		FLANGE		0.8	30						
26454641	RACORD VRNW 25HL 3/4				0.46							
96403946	REDUCTIE EXCENTRICA 273 X 6,4		REDUCER		6.69	178						
26489914	TEU EGAL 88,9 X 4,5		TEE		2.7							
26488124	TEU EGAL 219,1 X 3,76		TEE		10							
1491/206	TEAVA PE 63 X 5,8 ART 193017161	1491/206	PIPE		1.06							
26467235	COT GL 90 GR. 76,1 X 5 R. 1,5D		ELBOW		1.31							
1158207-ES	MANSON CAPAT 70 X 10 L=60 (124		SLEEVE		0.888							
24162546-DL	MANSON DUBLU 193.7X11L=250		SLEEVE		12.391							
1234446	FLANSA CU GAT PN 40 DN 32/42.4 (		FLANGE		1.96	42						
90867083	INEL DE TRECERE DN 100/114 (D 22				3.5							
45708374	GARNITURA PN 16 DN 50 GROS 2MM				0							
1209829-CS	MANSON CUPLARE 73.03 X 5.16 L=		SLEEVE		0.7	2						
1524M098	VALVE,SCREW-DOWN N.R. DISC ST				2							
1471M34	VALVE,BALL VALVES THREADED 3/4				0.4							
90811354	BRATARA 60 TIP I NEAGRA L= 350				0							
4351/174	REDUCTIE CONC. 609,6 X 12,7 / 50	4351/174	REDUCER		99.9	508						
24159421	TEAVA 88,9 X 5,6 CERTIFICAT 3.1		PIPE		11.5							
28269154	TEU EGAL 15 ART 100131		TEE		0							
4335/352	LONG TURN TEE, PPFN DN50 (GF-52				0.312							
26496884	REDUCTIE CONCENTRICA 168.28 X		REDUCER		1.65	139.7						

Cancel Options column title click Filtering Sorting OK

### Settings : tabel cu variabile setate in aplicatie

Ca regula se pot defini variabile globale sis per proiect , ex: DEPLOY\_TO\_LOCATION este variabila globala , DEPLOY\_TO\_LOCATION\_12345 este o variabila globala actualizata local pentru proiectul 12345

NAME	VALUE
Project_Tree	Compartments,Tanks,Units
Use_File_Description	
Use_File_Articlecode	
Pipe_cutting_dist	4.0
SLEEVE_To_PIPE	YES
SLEEVE_To_PIPE_PROJECTID	NO
DEPLOY_TO_LOCATION	
DEPLOY_TO_LOCATION_PROJECTID	
Material_Type	P,PF,PST,PFST,PST,PFST,PP,PPF
M_Compartments	Compleatare
M_Tanks	Saturare
M_Units	Saturare
Elbow_Sum	Yes
Naming_rule_Test	.. ..

### Observatie:

Variabila Naming\_rule\_projectid este utilizata pentru a extrage din numele iso , partea care este utila pentru user . Separatorul | este utilizat pentru a separa separatoarele la stanga si la dreapta.

Ex:

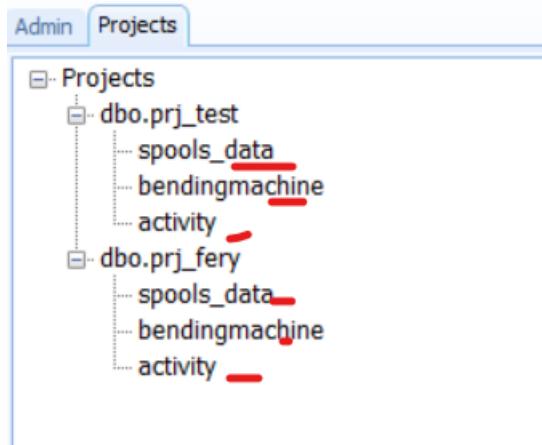
```
<Iso name="6640L0073_1132.66.8013" version="6.0" sys="6640" pli="6640L0073"
Project="Amels_18804" Rev="A">
```

Utilizez \_|.. \_ este la limita prefix(stanga) , . este utilizat de 2 ori si defineste limita la dreapta sufix

Iso name="6640L0073\_1132.66.8013" asta inseamna ca numele va fi extras in felul urmator

"6640L0073.8013" , iar 1132.66 va sectia si va fi stocata in coloana part\_spn care este disponibila la spool.

Pentru fiecare proiect exista tabele specifice :



BendingMachine : tabel cu definitia masinilor utilizate in proiect

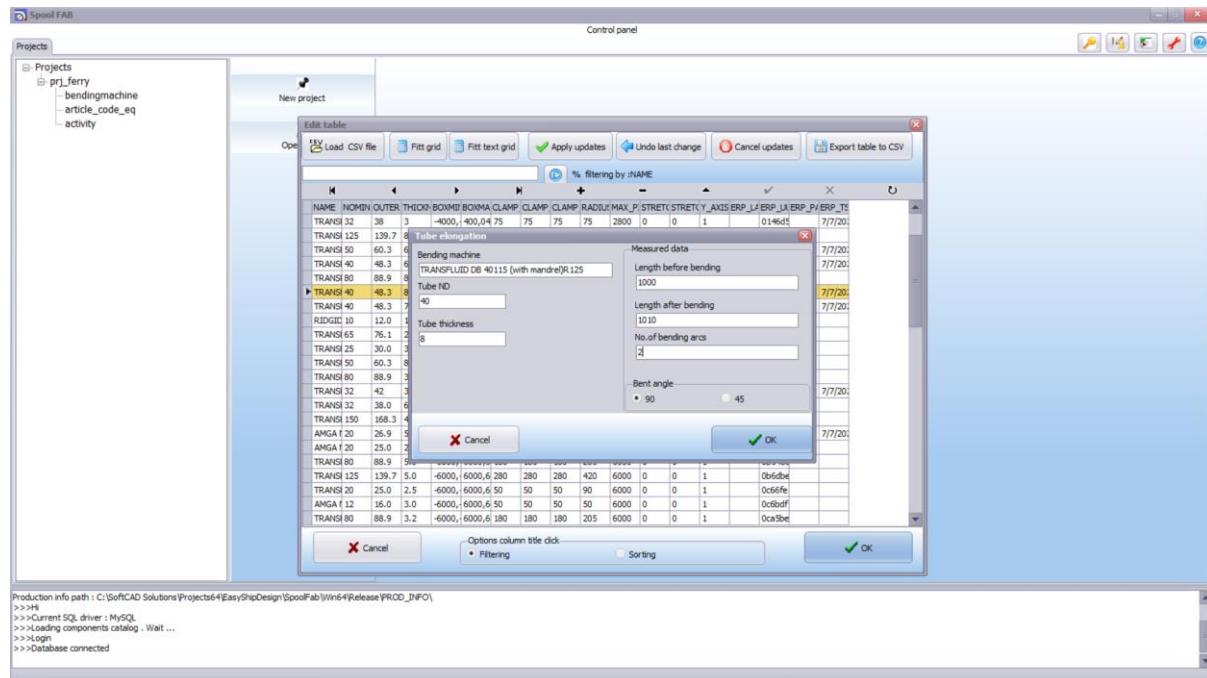
Edit table

NAME	NOMIN	OUTER	THICK	BOXMI	BOXMA	CLAMP	CLAMP	CLAMP	RADIUS	MAX_P	STRET	STRET	Y_AXIS	ERP_L	ERP_U	ERP_P	ERP_T
TRANSFLUID DB 40168(wi 125	139.7	8.8	-6000,	6000,6	280	280	280	420	6000	0	0	1		01a0fe			
TRANSFLUID DB 40115 (w 80	88.9	8.8	-6000,	6000,6	180	180	180	270	6000	0	0	1		02986;			
RIDGID (without mandrel) 10	12.0	1.0	-6000,	6000,6				38	6000	0	0	1		038584			
TRANSFLUID DB 40115 (w 65	76.1	2.9	-6000,	6000,6	150	150	150	230	6000	0	0	1		0434b;			
TRANSFLUID DB 40115 (w 25	30.0	3.2	-6000,	6000,6	60	60	105	6000	0	0	1		04687%				
TRANSFLUID DB 40115 (w 50	60.3	8.74	-6000,	6000,6	121	121	121	150	6000	0	0	1		049f39			
TRANSFLUID DB 40115 (w 80	88.9	3.2	-6000,	6000,6	180	180	180	270	6000	0	0	1		04db2;			
TRANSFLUID DB 40115 (w 32	38.0	6.0	-6000,	6000,6	75	75	75	6000	0	0	1		068d5c				
TRANSFLUID DB 40168(wi 150	168.3	4.5	-6000,	6000,6	340	340	450	6000	0	0	1		06aff7				
AMGA MINI 42 (without m 20	25.0	2.0	-6000,	6000,6	50	50	75	6000	0	0	1		0a21d2				
TRANSFLUID DB 40168(wi 80	88.9	5.0	-6000,	6000,6	180	180	205	6000	0	0	1		0b5480				
TRANSFLUID DB 40168(wi 125	139.7	5.0	-6000,	6000,6	280	280	420	6000	0	0	1		0b6dbe				
TRANSFLUID DB 642 K (wi 20	25.0	2.5	-6000,	6000,6	50	50	90	6000	0	0	1		0c66fe				
AMGA MINI 42 (without m 12	16.0	3.0	-6000,	6000,6	50	50	50	6000	0	0	1		0c6bdf				
TRANSFLUID DB 40115 (w 80	88.9	3.2	-6000,	6000,6	180	180	205	6000	0	0	1		0ca5be				
TRANSFLUID DB 40115 (w 65	76.1	8.0	-6000,	6000,6	150	150	230	6000	0	0	1		0d822;				
TRANSFLUID DB 40115 (w 32	42.4	5.0	-6000,	6000,6	85	85	140	6000	0	0	1		0de6a;				
TRANSFLUID DB 40115 (w 50	60.3	7.0	-6000,	6000,6	121	121	300	6000	0	0	1		0df8cf				
TRANSFLUID DB 40115 (w 65	76.1	3.6	-6000,	6000,6	150	150	230	6000	0	0	1		0e5c14				
TRANSFLUID DB 642 K (wi 25	28.0	3.0	-6000,	6000,6	55	55	56	6000	0	0	1		0fa03c				
TRANSFLUID DB 40168(wi 150	168.3	6.3	-6000,	6000,6	340	340	505	6000	0	0	1		127dea				
TRANSFLUID DB 40115 (w 32	38.0	3.2	-6000,	6000,6	75	75	75	6000	0	0	1		1371fa				

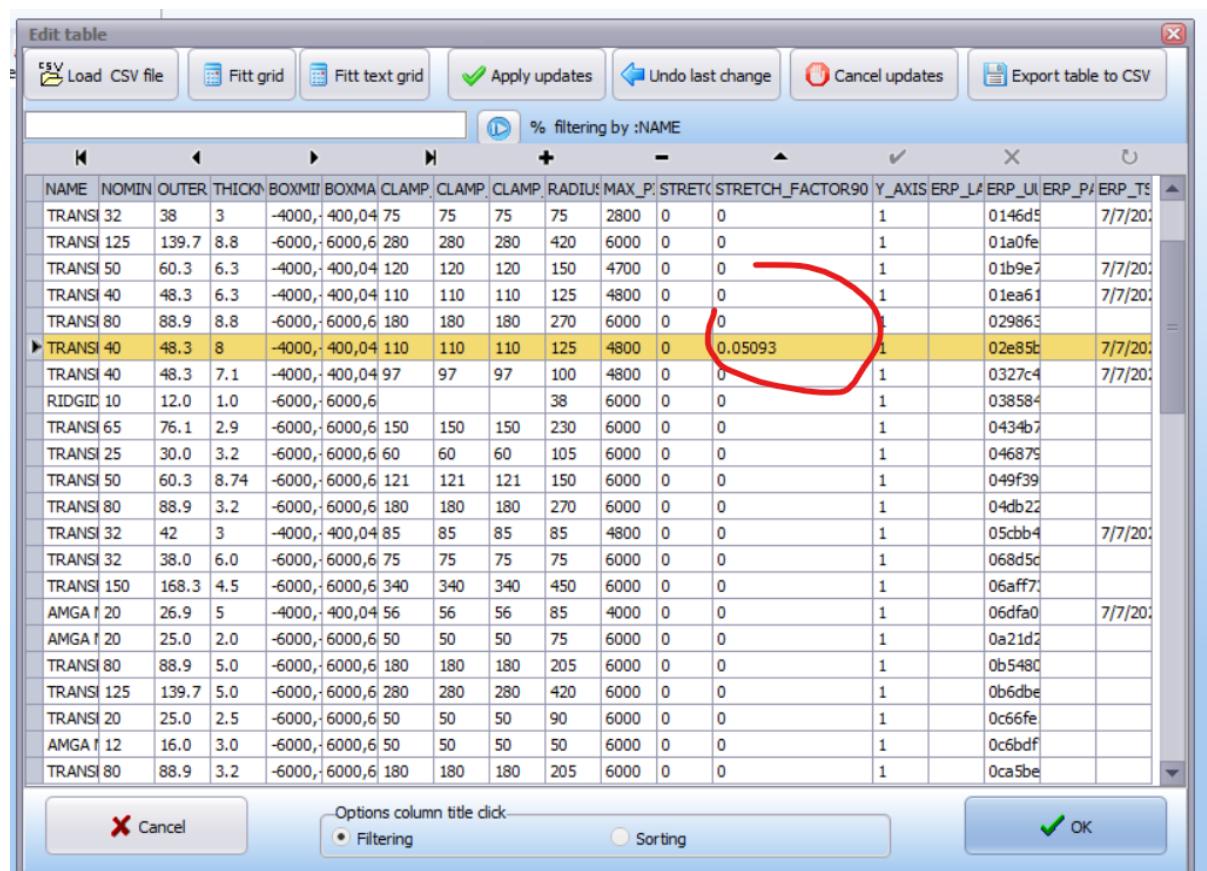
Definire factori de alungire .

In tabelul de tevi dblclick pe linie si urmatoarea forma va aparea .

Se introduce valorile lungime inainte de indoire ,dupa indoire , numarul de indoituri , ungi de indoire



Aplicattia va calcula coeficientul de alungire per arc corespunzator unghi de 90.



Cele doua valori pentru unghi de 90 si 45 vor fi utilizate la interpolare si determinarea valorii alungirii tevii corespunzatoare unghiului curent de indoire.

Activity: tabel cu lista de activitati si datele corespunzatoare

Edit table

CSV Load CSV file Fitt grid Fitt text grid % filtering by :PROJECT\_NAME Apply updates Undo last change Cancel updates Export table to CSV

PROJECT_NAME	SUB_PROJECT	SUB_PROJECT	ACTIVITY_ID	ACTIVITY_DESC	EARLY_START	EARLY_FINISH	ERP_LAST_MOD	ERP_UUID	ERP_PARENT_UUID	ERP_TS
Damen Road Fe	1000041737	Pipe outfitting	s1 3	SF204PM01 Pipe	11.05.2020	13.08.2020		037230e5-e6b7		7/2/2021 3:02:
Damen Road Fe	1000041756	Pipe prefabricat	2	SF108PP01 Pipe	04.05.2020	04.09.2020		041e9c3d-6457		7/2/2021 3:02:
Damen Road Fe	1000041758	Pipe prefabricat	3	SF302PP01 Pipe	01.09.2020	15.10.2020		05c217b9-fd88-		7/2/2021 3:02:
Damen Road Fe	1000041757	Pipe prefabricat	9	SF402PP01 Pipe	15.06.2020	20.07.2020		0663df15-6c0c-		7/2/2021 3:02:
Damen Road Fe	1000041739	Pipe outfitting	s1 8	SF401PM01 Pipe	29.06.2020	24.07.2020		0b39dd7d-dcb1		7/2/2021 3:02:
Damen Road Fe	1000041739	Pipe outfitting	s1 10	SF403PM01 Pipe	11.09.2020	14.09.2020		0f42ad17-e24d-		7/2/2021 3:02:
Damen Road Fe	1000041740	Pipe outfitting	s1 4	SF310PM01 Pipe	09.10.2020	15.10.2020		1f0f7ce9-da66-		7/2/2021 3:02:
Damen Road Fe	1000041846	Prefabrication	p 1	SFTKB1PP01 Pipe	10.02.2020	23.09.2020		35da8822-6aad		7/2/2021 3:02:
Damen Road Fe	1000041738	Pipe outfitting	s1 4	SF206PM01 Pipe	14.09.2020	23.09.2020		37b45b67-789d		7/2/2021 3:02:
Damen Road Fe	1000041740	Pipe outfitting	s1 1	SF158001PM01	28.10.2020	30.10.2020		3b6da097-de3e		7/2/2021 3:02:
Damen Road Fe	1000041740	Pipe outfitting	s1 3	SF302PM01 Pipe	22.09.2020	29.09.2020		3d12d66d-46bb		7/2/2021 3:02:
Damen Road Fe	1000041757	Pipe prefabricat	8	SF401PP01 Pipe	15.06.2020	16.07.2020		3e3b9c13-fa85-		7/2/2021 3:02:
Damen Road Fe	1000041736	Pipe outfitting	s1 2	SF105PM01 Pipe	25.03.2020	08.05.2020		407617e4-4c44		7/2/2021 3:02:
Damen Road Fe	1000041757	Pipe prefabricat	10	SF403PP01 Pipe	01.09.2020	15.09.2020		4116b7c3-47dc-		7/2/2021 3:02:
Damen Road Fe	1000041757	Pipe prefabricat	6	SF308PP01 Pipe	24.08.2020	06.10.2020		42f7df11-6345-		7/2/2021 3:02:
Damen Road Fe	1000041737	Pipe outfitting	s1 4	SF205PM01 Pipe	25.05.2020	21.08.2020		43092ec5-35fc-		7/2/2021 3:02:
Damen Road Fe	1000041757	Pipe prefabricat	4	SF306PP01 Pipe	25.05.2020	20.07.2020		464b7c7c-c16f-		7/2/2021 3:02:
Damen Road Fe	1000041737	Pipe outfitting	s1 1	SF202PM01 Pipe	18.05.2020	26.08.2020		4e2b82cc-3c57-		7/2/2021 3:02:
Damen Road Fe	1000041627	For Keel	5	SF104PP01 Pipe	09.12.2019	25.02.2020		52934748-0c5b		7/2/2021 3:02:
Damen Road Fe	1000041757	Pipe prefabricat	7	SF309PP01 Pipe	24.08.2020	30.09.2020		570aecf6-266f-		7/2/2021 3:02:
Damen Road Fe	1000041739	Pipe outfitting	s1 5	SF307PM01 Pipe	04.08.2020	28.08.2020		65d20a87-032f-		7/2/2021 3:02:
Damen Road Fe	1000041737	Pipe outfitting	s1 2	SF203PM01 Pipe	11.05.2020	14.08.2020		65eca448-8a31		7/2/2021 3:02:

Cancel Options column title click Filtering Sorting OK

Cateva observatii :

Fereastra utilizata pentru afisarea tabelelor are urmatoarele controale:

CTRL+A , select all

Shift+Arrow down , selectie

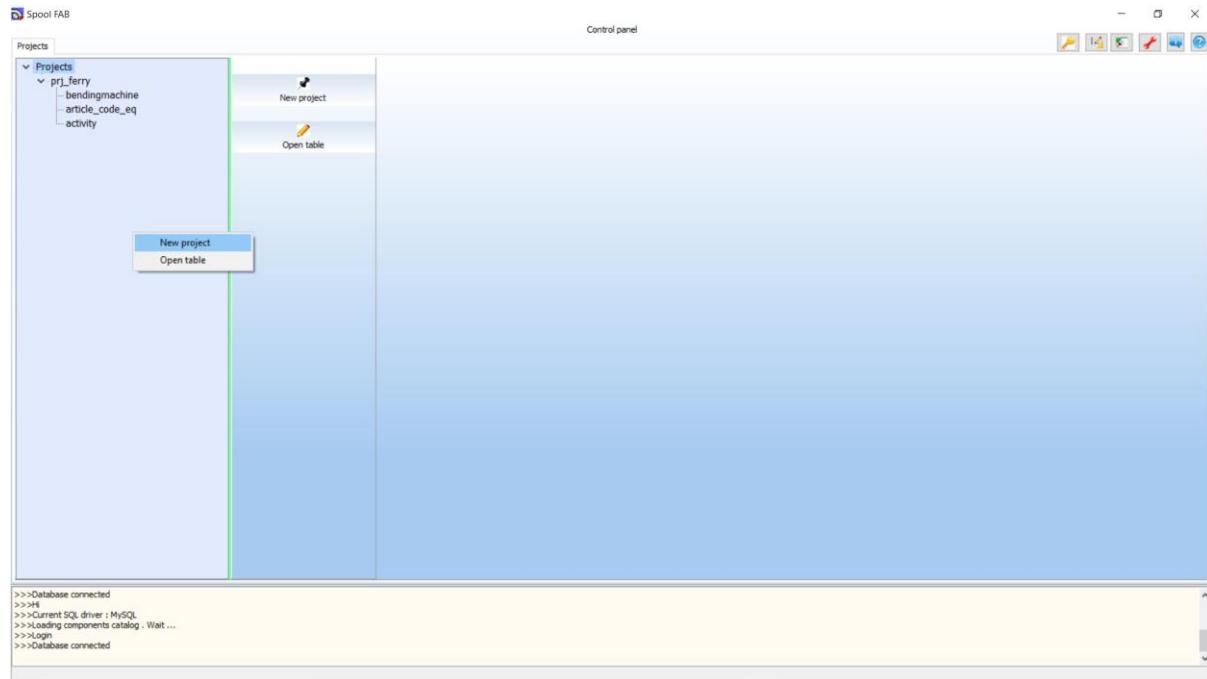
Left mouse +CTRL , selectie pe linie

Tasta Delete apasa seterge selectia curenta

Aplicatia lucreaza in mod “Cashed update” , ceea ce inseamna ca modificarile sunt facute in tabel local dupa care la apasarea butonului Apply updates sunt transferate pe server(doar ce sa modificat)

## Mod de lucru

Aplicatia organizeaza informatia in proiecte si prin urmare inainte de orice actiune trebuie creat un proiect. Aceasta operatiune vac rea si tabelele corespunzatoare , care vor trebui sa fie populate.



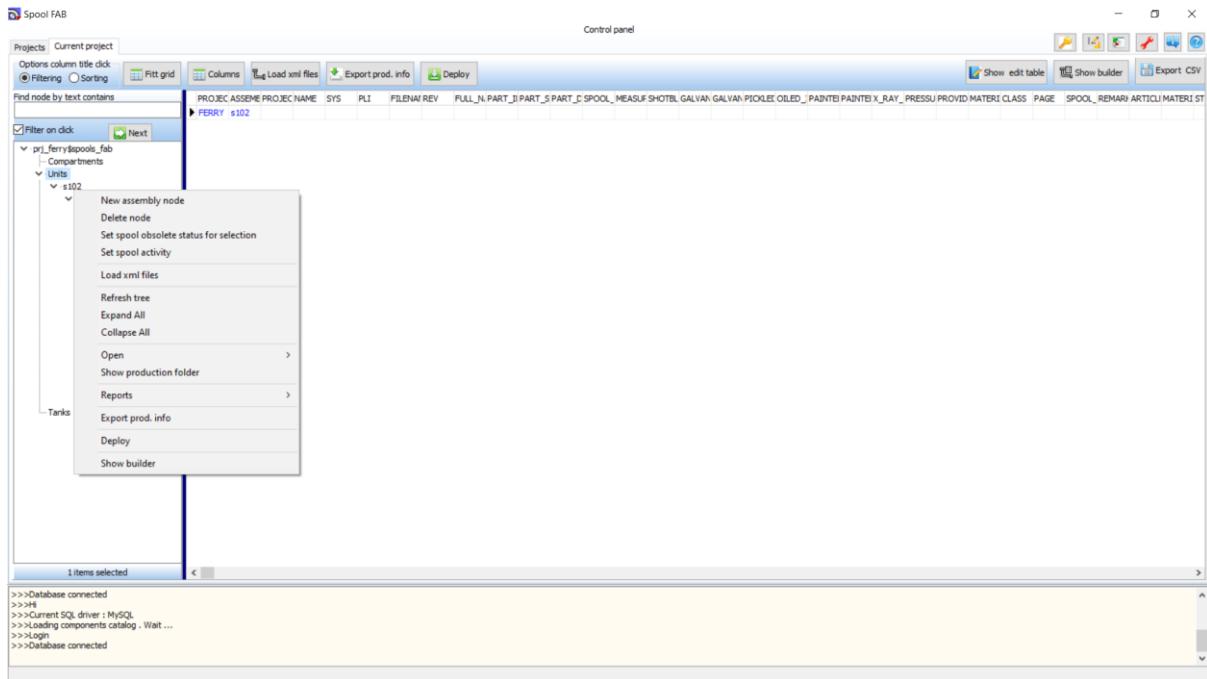
Open table sau dblclick pe numele tabelului il va deschide si userul va avea acces la el.

The screenshot shows the Spool FAB application window with a more detailed view. On the left, there is a sidebar with filtering options and a tree view under 'Current project' showing 'pri\_ferry\$spools\_fab' with 'Comparments', 'Units', and 'Tanks' as children. The main area displays a large table grid with columns including PROJECT ASSEMBLE, PROJECT NAME, SYS, PLI, FILENAME, REV, FULL\_N\_PART\_D, PART\_S, PART\_D, SPOOL, GALVAN, PAINTED, X\_RAY, PRESSU, PROVID, MATERI, CLASS, PAGE, and SPOOL\_REMARQ\_ARTICLI\_MATER. The table contains numerous rows of data, mostly FERRY entries with various part numbers and descriptions. The bottom of the window shows a status bar with database connection messages.

Fereastra de proiect este impartita in principal in 3 zone :

- Zona grid cu preview al inregistrarilor din baza de date
- Zona tree care arata structura albumelor in baza de date si care este de fapt zona de actiune a userului
- Fereastra de mesaje in care aplicatia va afisa mesaje

In Zona Tree , right click si un popup cu functii este disponibil



### Mod de lucru interfata xml spool CADMATIC

Userul poate crea noduri in tree si cu drag and drop(Filter on click debifata) poate defini orice structura de ansambluri.

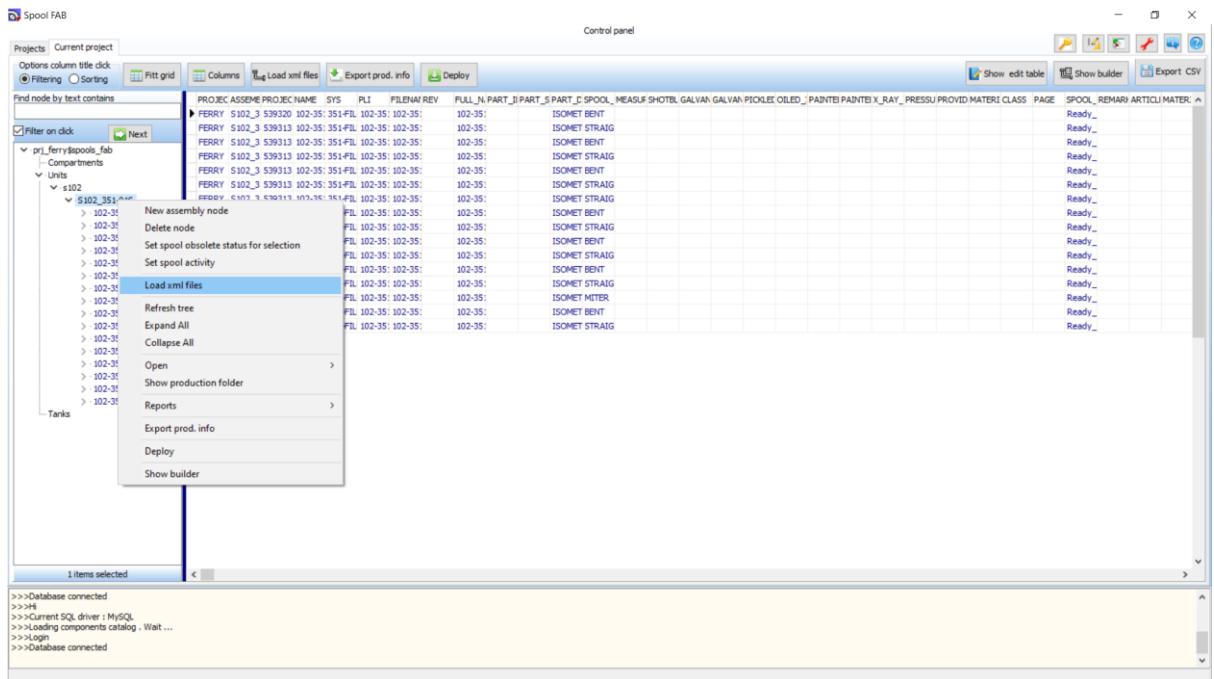
Ultimul nivel din ansambluri va descrie un album de tevi

Click pe el si daca optiune Filter on click este bifata in grid vor ramane doar lista de spooluri ce apartin acelui album

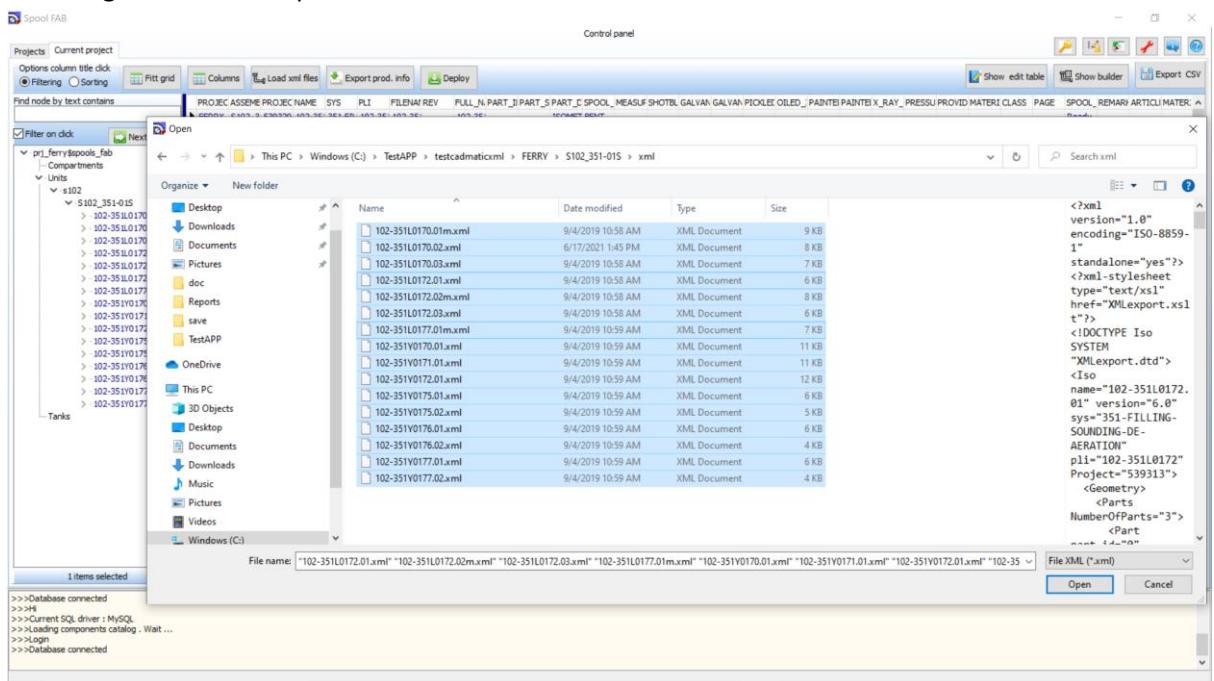
This screenshot shows the Spool FAB application with a focus on the grid view. The tree view on the left shows a node 's102\_351-015' which is highlighted with a red rectangle. The grid view on the right lists several spool entries, each with columns for PROJECT, ASSEMBLE, PROJEC NAME, SYS, PLI, FILENAME/REV, FULL\_N, PART\_ID, PART\_S, PART\_C, SPOOL\_, MEASUF, SHOTBL, GALVAN, PICKLE, OILED, and BENT/STRAIG. The entries are: FERRY S102\_3 539320 102-35; 351-FIL 102-35; 102-35; ISOMET BENT, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET STRAIG, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET BENT, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET STRAIG, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET BENT, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET STRAIG, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET BENT, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET STRAIG, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET BENT, FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET STRAIG, FERRY S102\_3 539320 102-35; 351-FIL 102-35; 102-35; ISOMET BENT, and FERRY S102\_3 539313 102-35; 351-FIL 102-35; 102-35; ISOMET STRAIG. The top bar has tabs for 'Projects' and 'Current project', and various tool buttons like 'Filt grid', 'Columns', 'Load xml files', 'Export prod. info', and 'Deploy'. The title bar says 'Spool FAB'.

Pentru a crea un album din fisiere xml produse de Camatic se procedeaza in felul urmator:

- Se defineste nodul care descrie albumul in locatia Dorita
- Right click pe nodul album si se alege functia Load xml files



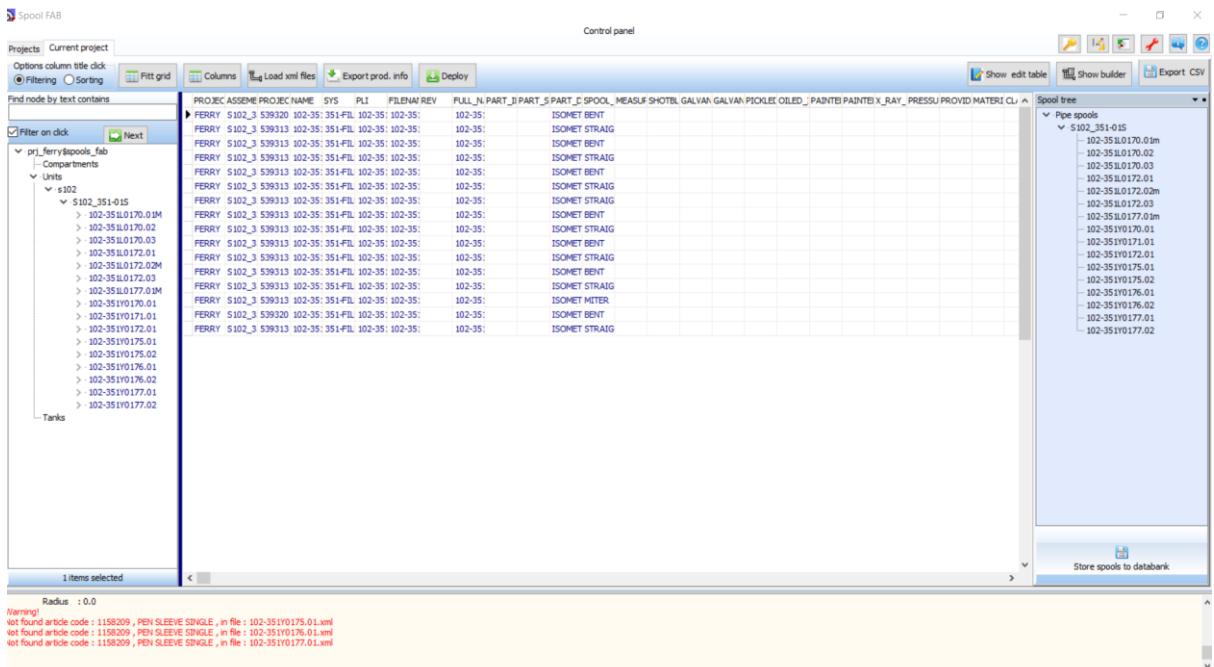
Si se aleg fisierile care apartin acestui album curent



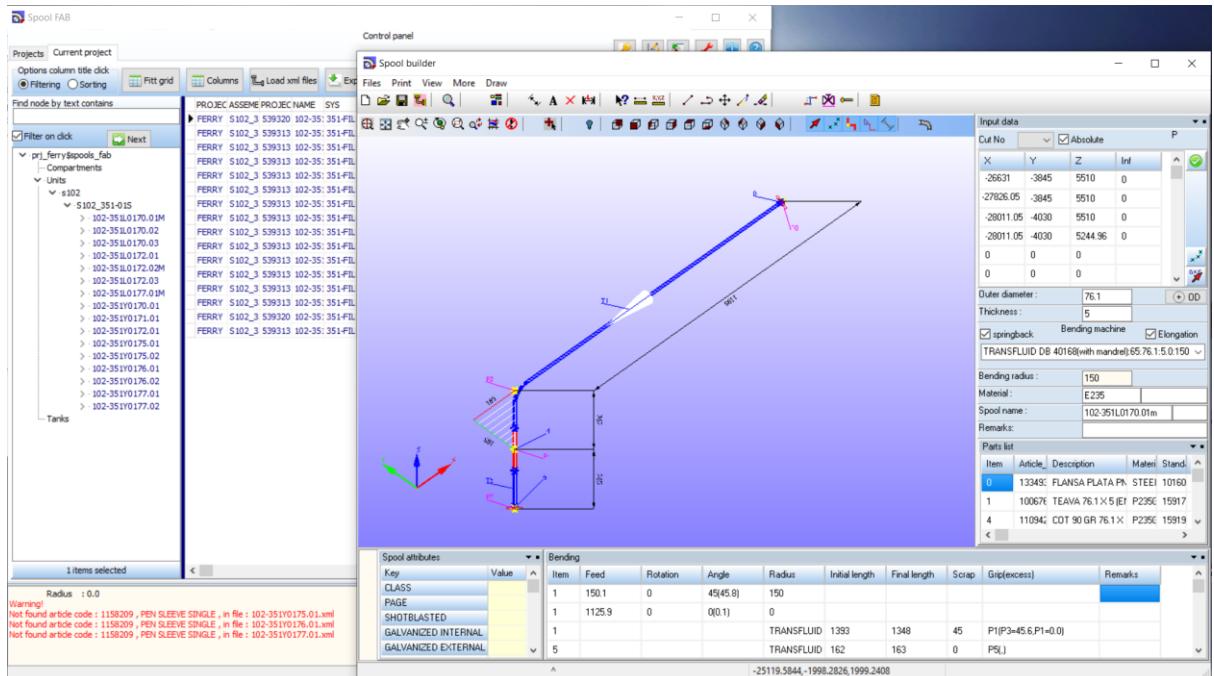
Aplicatia va procesa automat toate aceste fisiere si face urmatoarele actiuni :

- Extracte ruta pentru linie principala si ramificati
- Asociaza si echivaleaza codurile de material pentru componente
- Asociaza si determina masinili de indoit si calculeaza parametrii de indoire extracte taieturile
- Determina vederea izometrica a spool-ului si asociaza cote, hasuri , etichete puncte definitie ruta

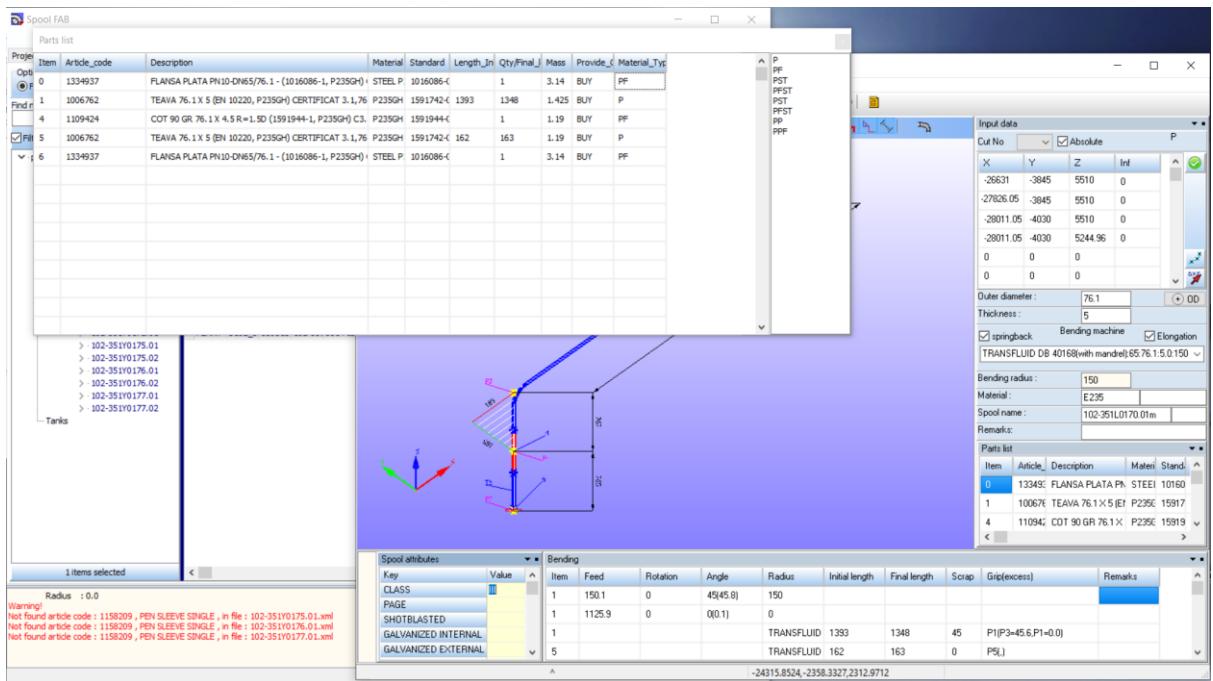
Dupa procesare spoolurile sunt afisate intr-un tree in partea dreapta a ferestri principale



Click pe oricare din spooluri si aceastea vor fi afisate in SpoolBuilder

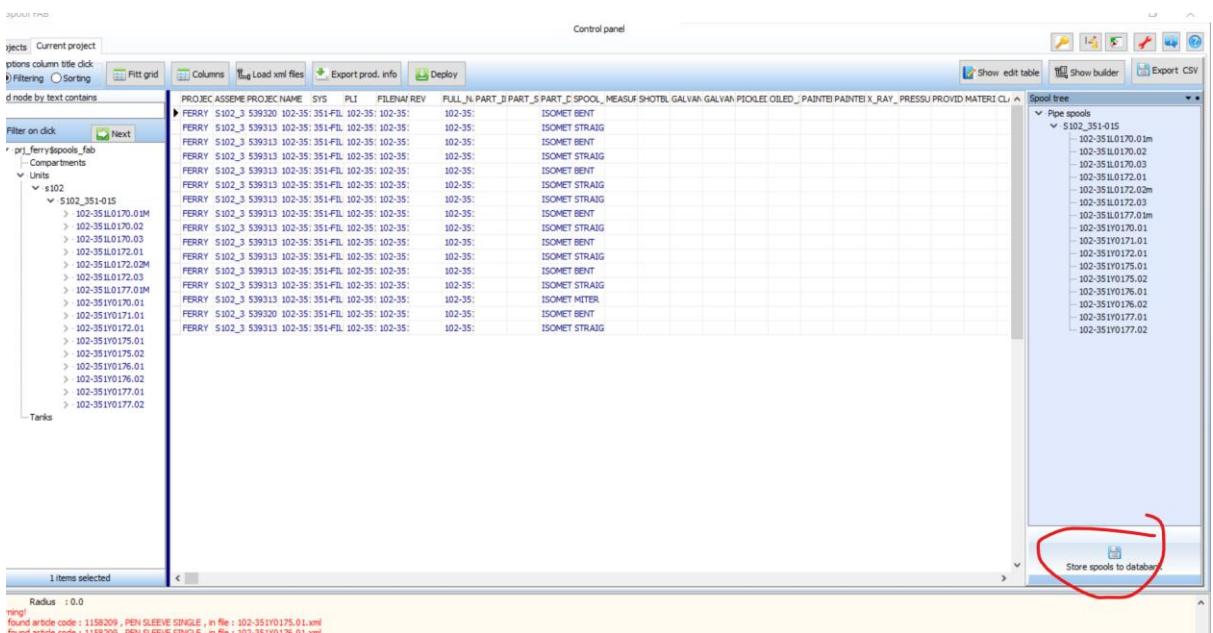


Userul poate defini restul de informatii necesare attribute ale spool , poate aranja etichetele interactiv cu mouse buton left

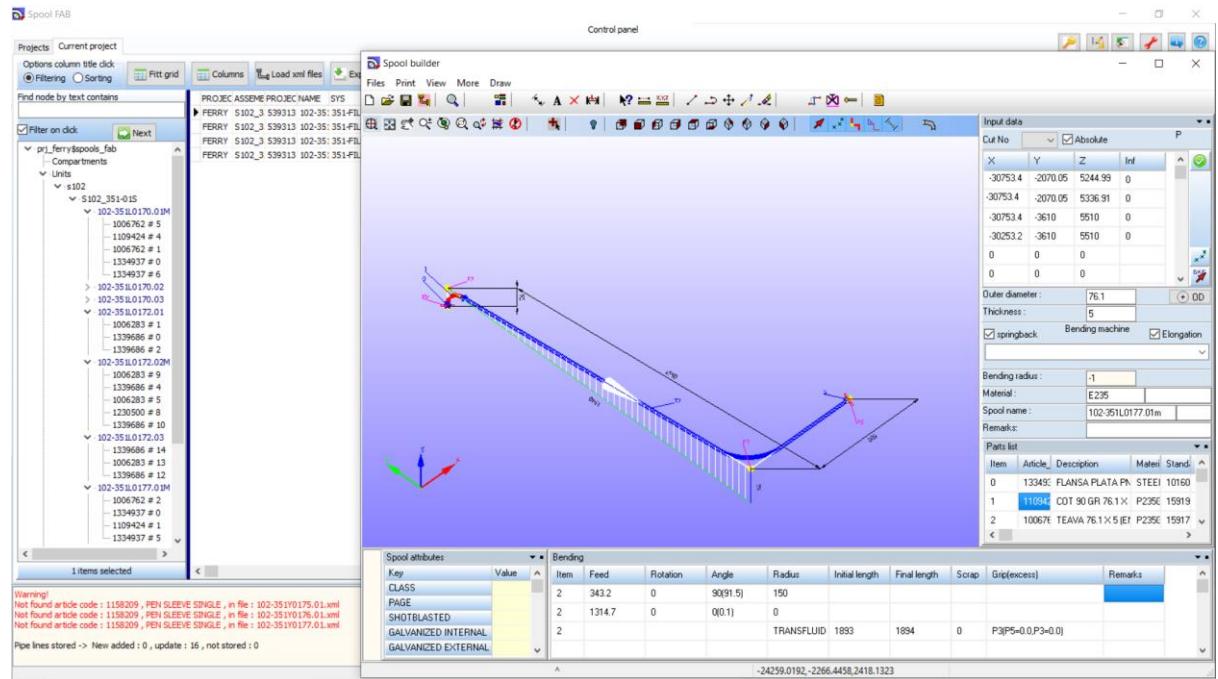


In spool builder userul poate modifica spool-ul dupa caz.

Dupa editarea spoolurilor la apasarea butonul "Store spool to databank" , acestea vor fi stocate in baza de date



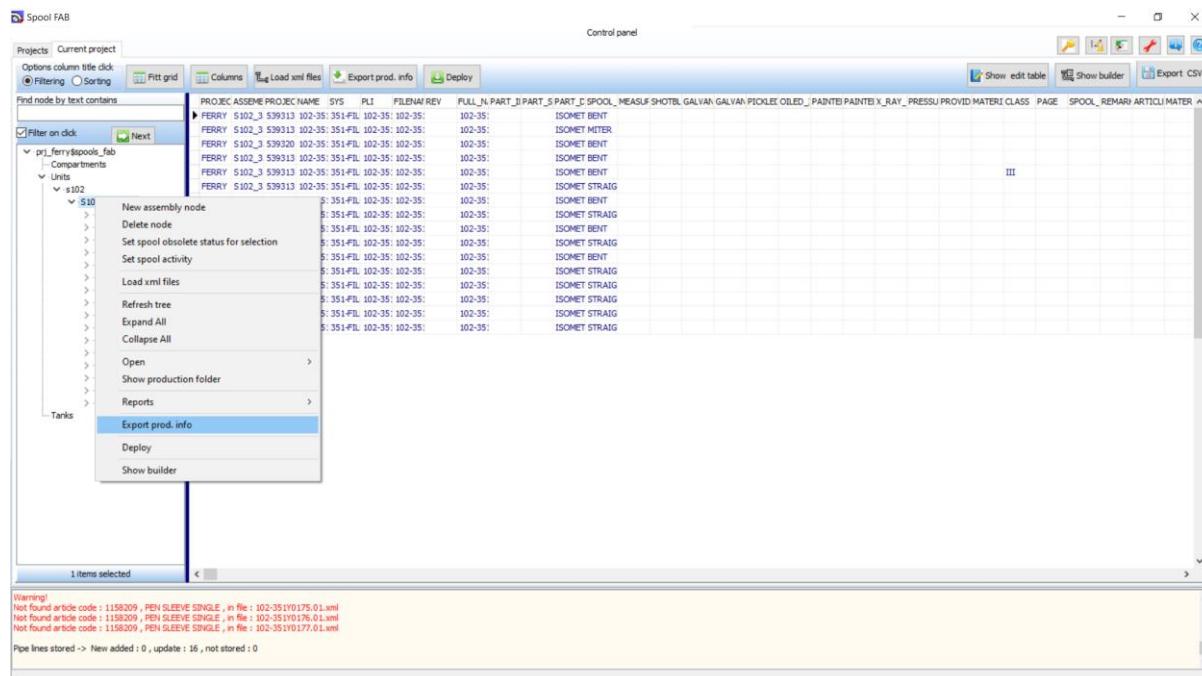
Aplicatia verifica daca spool-urile exista de ja in baza de date , si daca exista identice face overwrite , daca exista revizii vechi acestea vor deveni obsolete , iar noile revizii devin active. In tot timpul acestui proces de date aplicatia semnaleaza erori sau lipsa de informatii etc. Odata stocate in baza de date orice spool poate fi vazut in SpoolBuilder , daca in tree userul face dblclick pe numele spool.



## Export Production Information

Pentru a export documentatie fabricarii spool userul selecteaza albumele , right click si alege functia

**Export prod. Info** si aplicatia va genera automat schile izometrice, lista de materiale,lista de taituri si lista de urmarie spool , fisier debitare robot HGG pentru fiecare album in parte

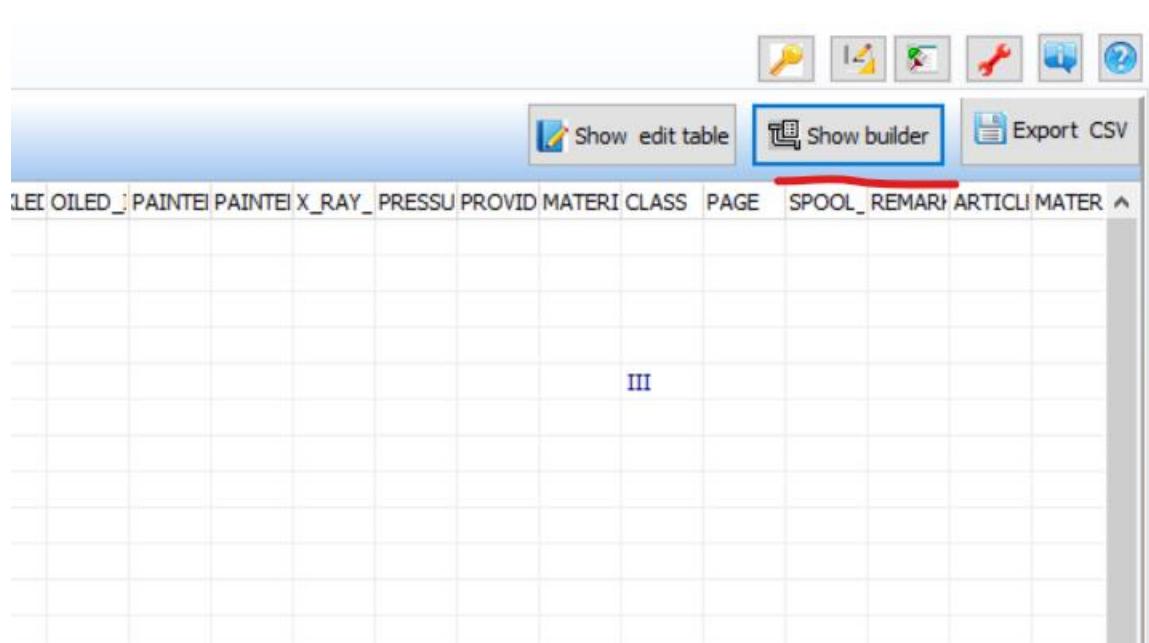


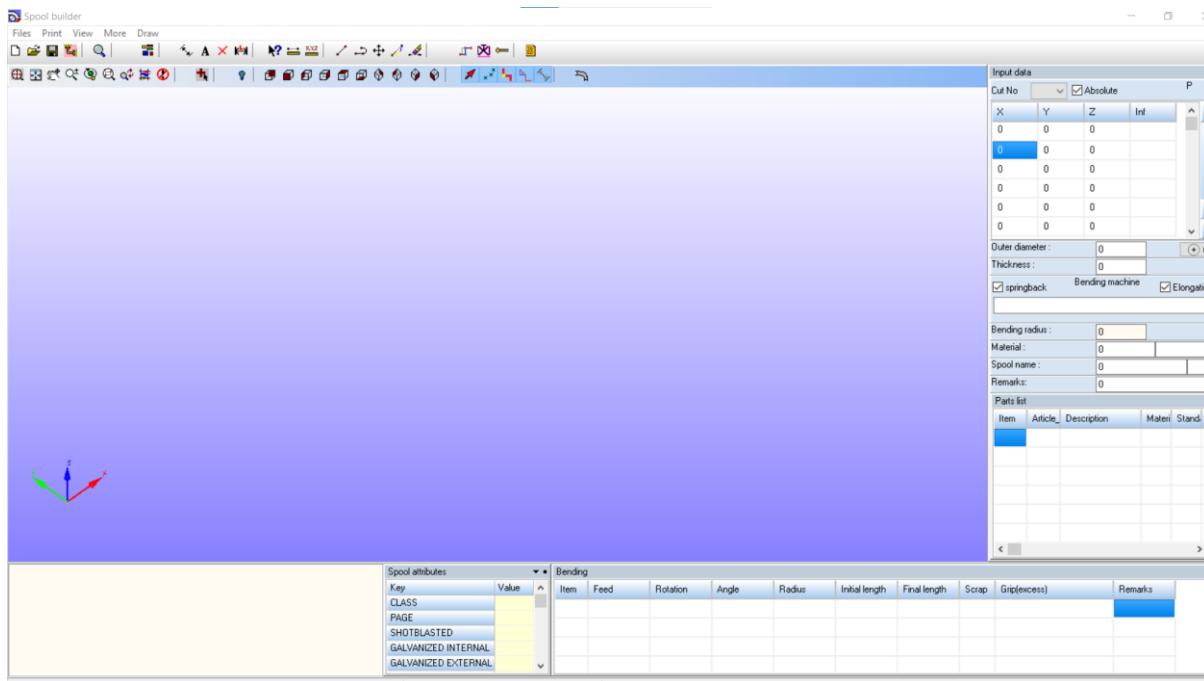
Urmatoarea actiune a userului este Deploy , care pentru o selectie de albume va schimba statusul curent al spool din baza de date in Ready\_For\_Production , devin vizibile pentru productie si de asemenea se poate transfera automat fisierele PROD\_INFO catre o locatie server disponibila pentru productie.

#### Mod de lucru SpoolBuilder

SpoolBuilder permite definirea unui spool de catre userul curent si la final poate fi stocat in baza de date , urmand fluxul de mai sus.

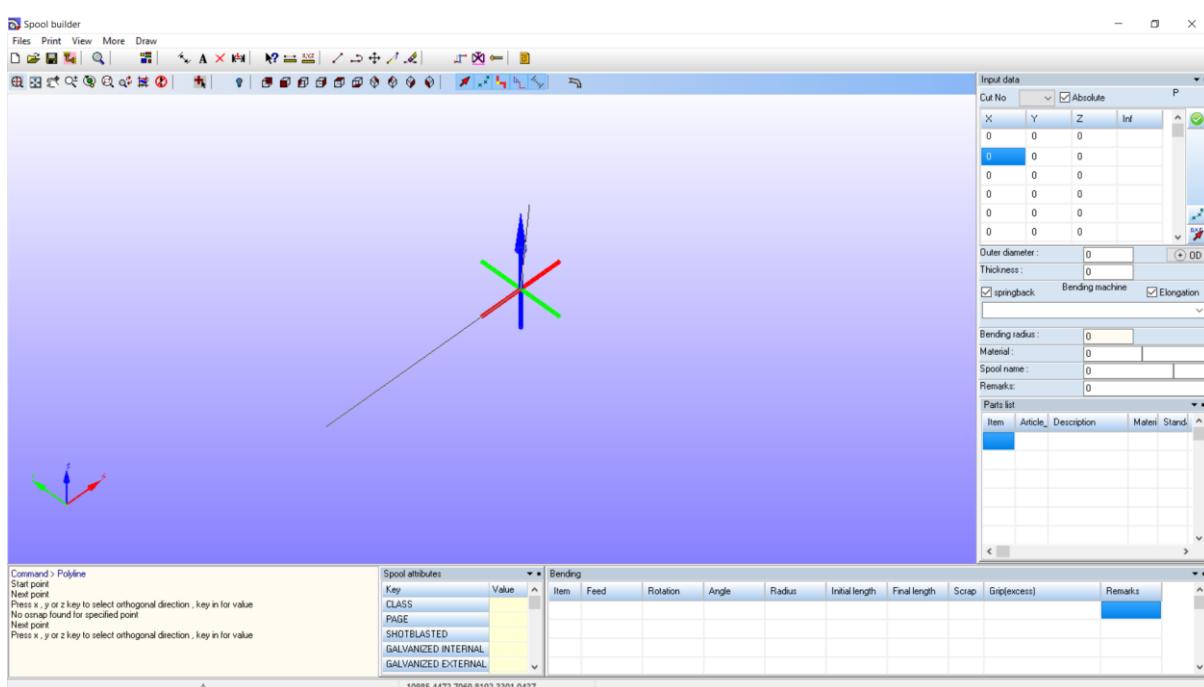
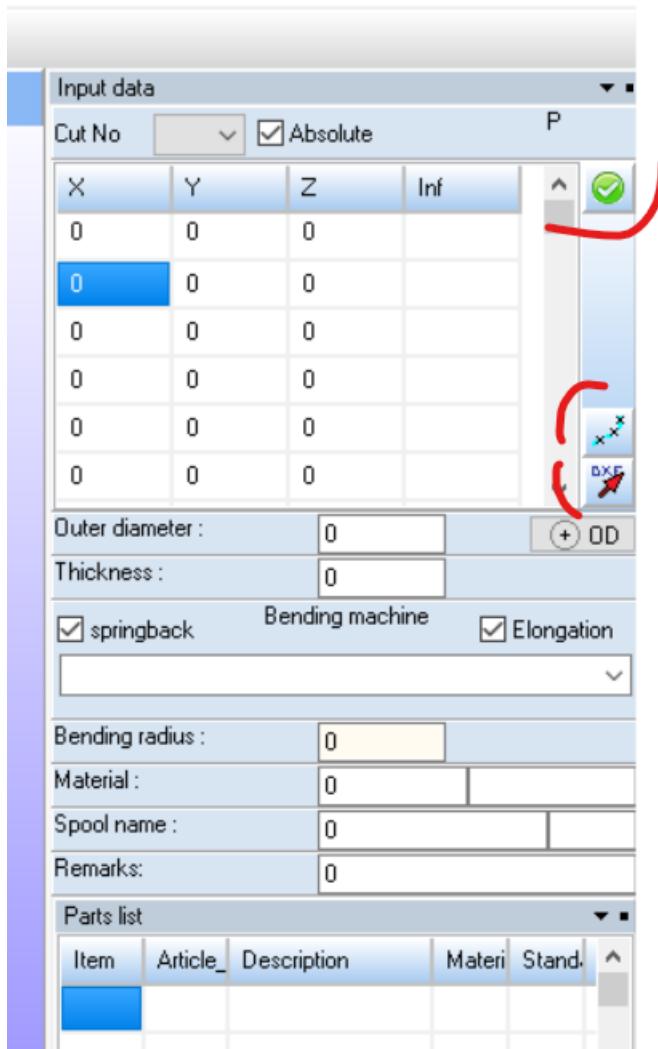
Apasa butonul Show builder

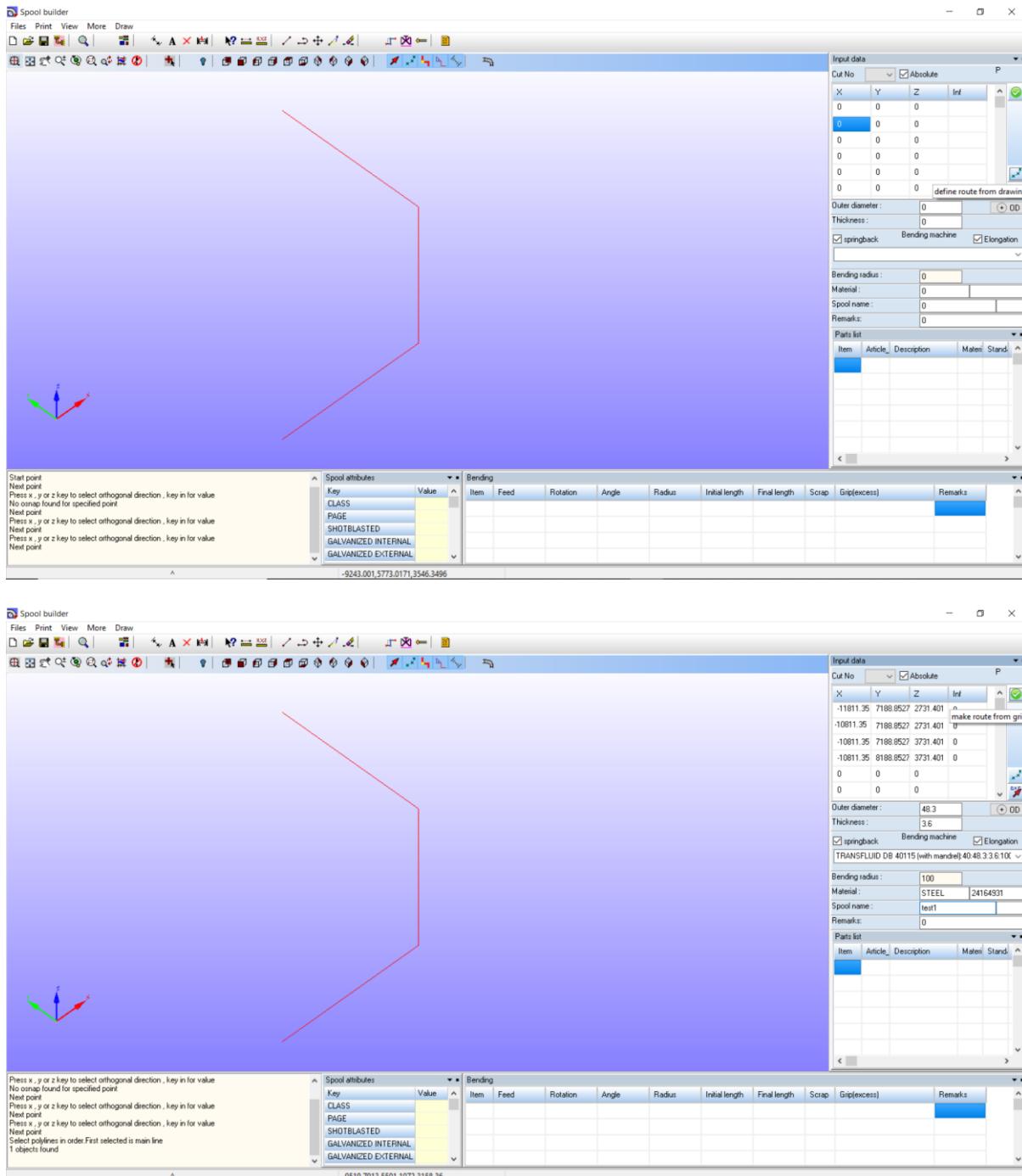


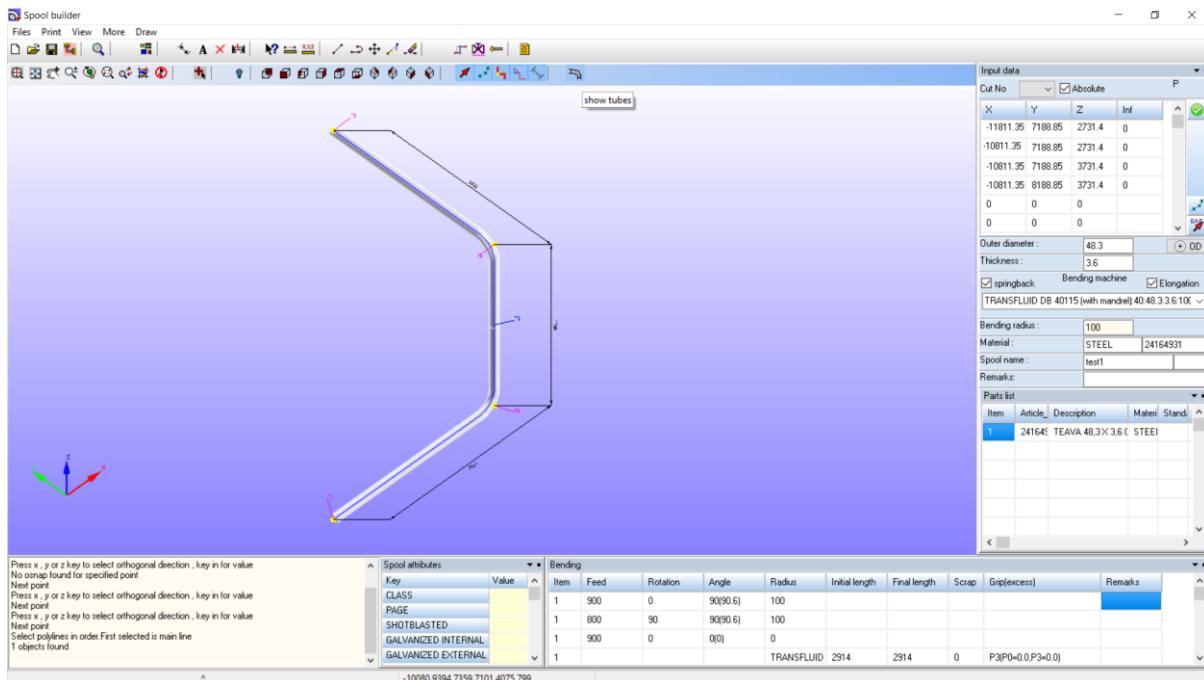
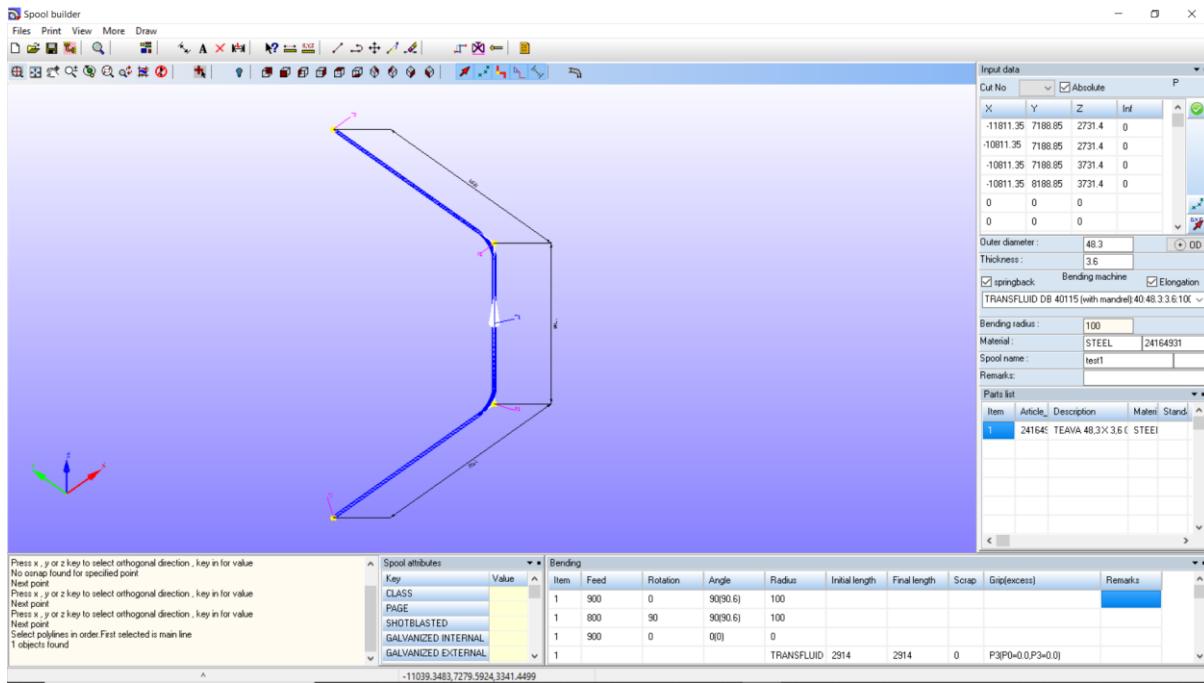


Userul poate defini ruta spool in mai multe moduri :

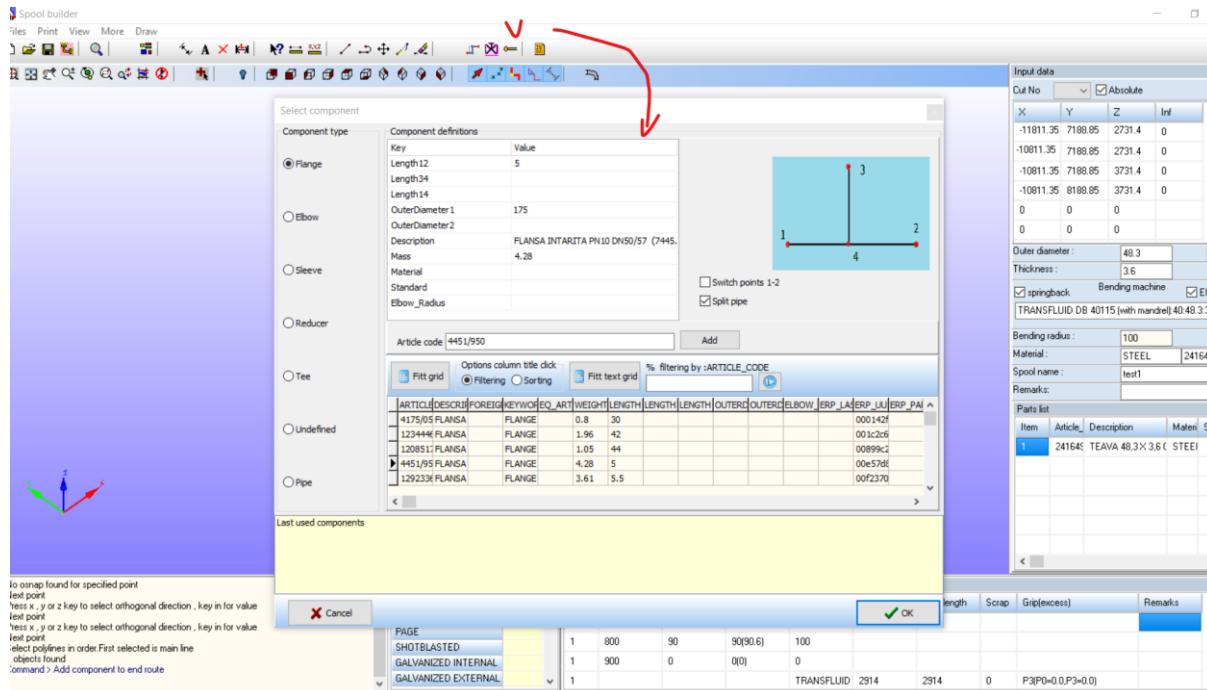
1. Din desen , deseneaza ruta ca o polilinie , ramificatii iar prin selectie aplicatia va extrage coordonatele , vezi meniu Draw
2. Se poate importa un fisier dxf cu polilinii 3d
3. Se definesc punctele rutei prin coordinate relative sau absolute



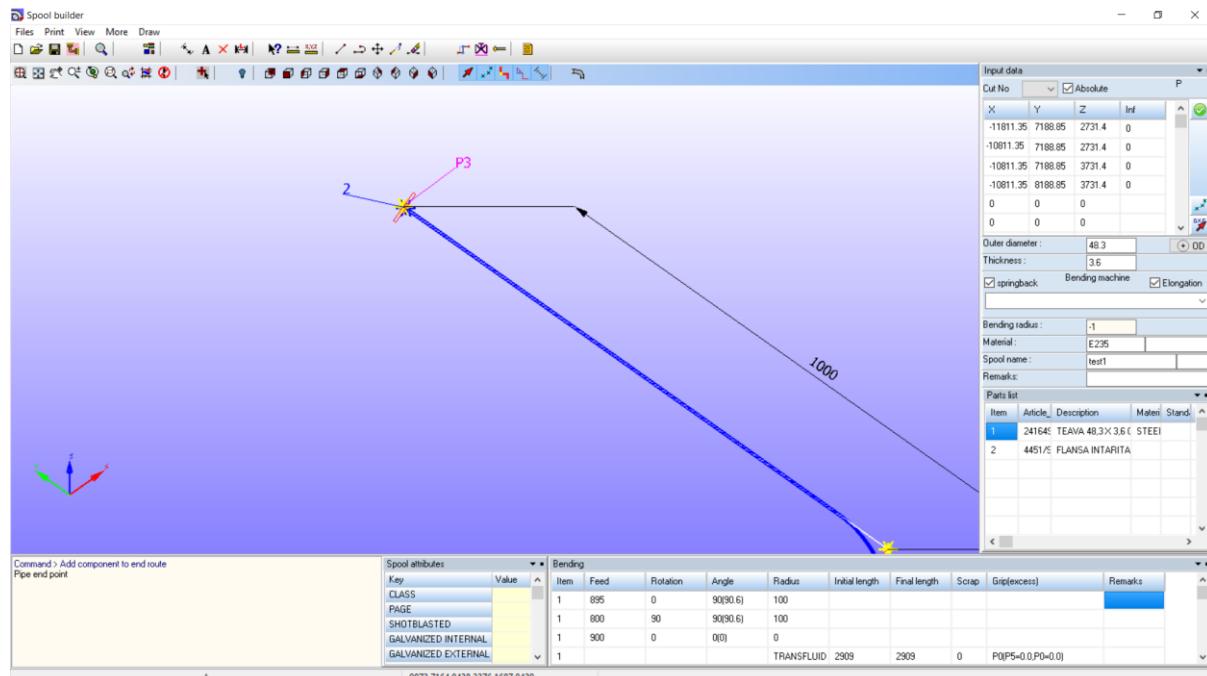




Adauga componente la capat sa insereaza

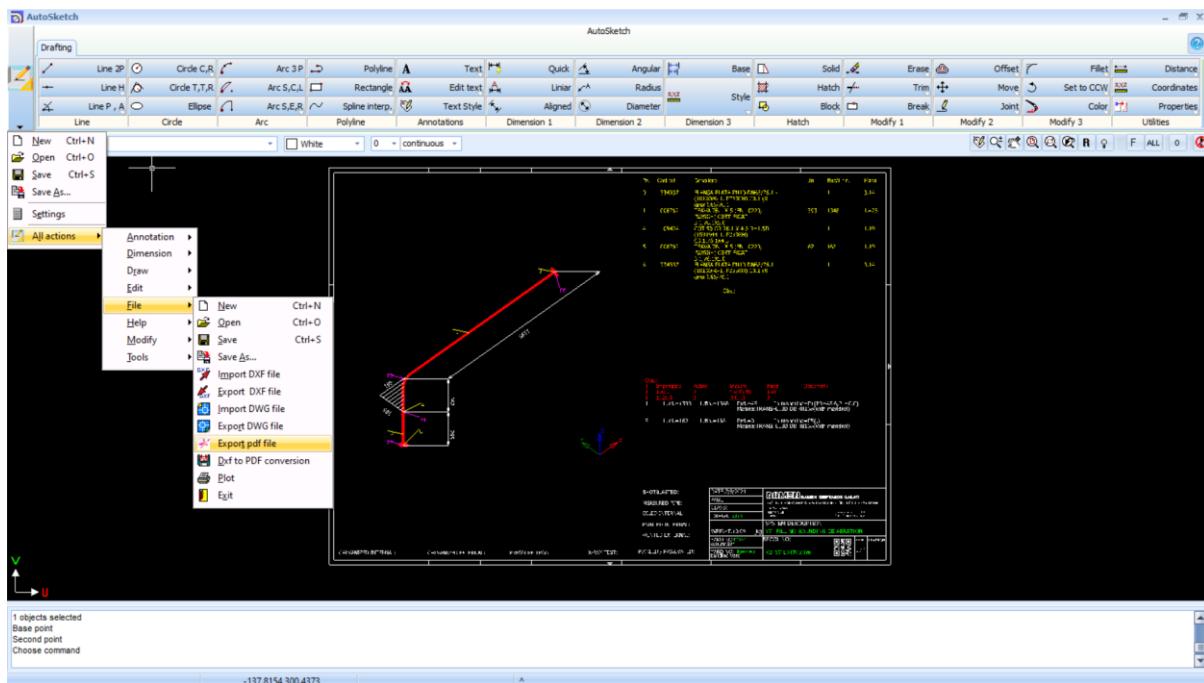


Flansa adugata la un capat

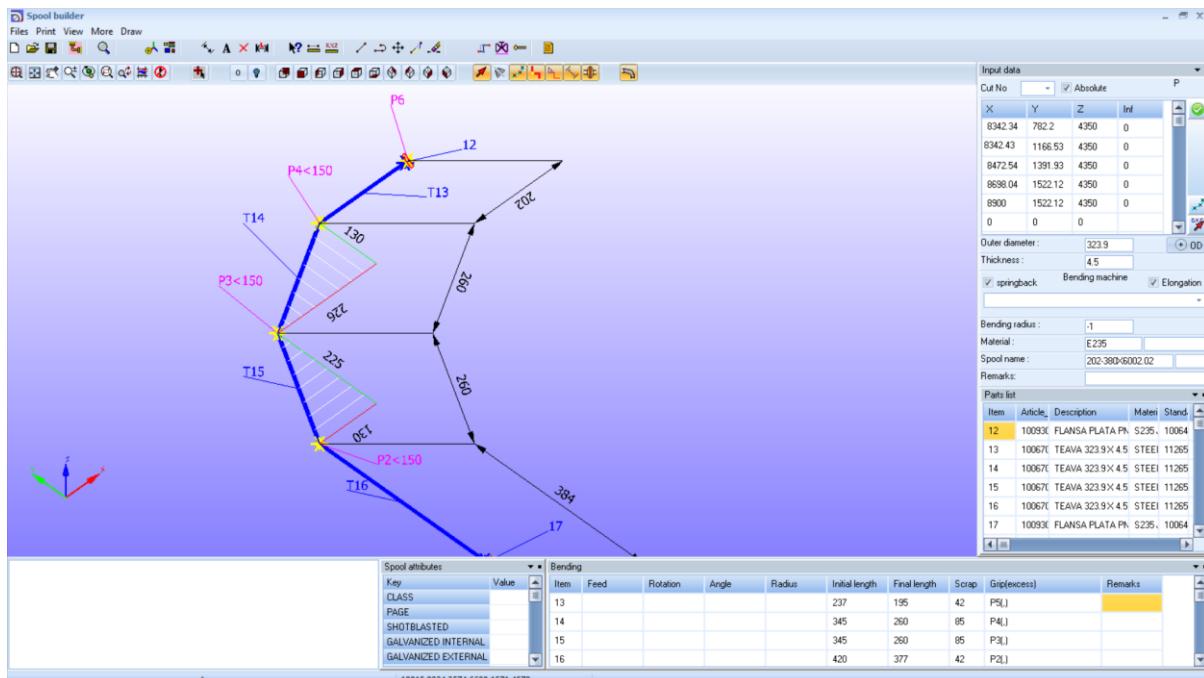


Observatie . Pentru definirea ramificatiilor acestea trebuie sa inceapa din ruta principala.

Integrat in aplicatie exista si un modul AutoSketch pentru editare 2D , similar Autocad LT.

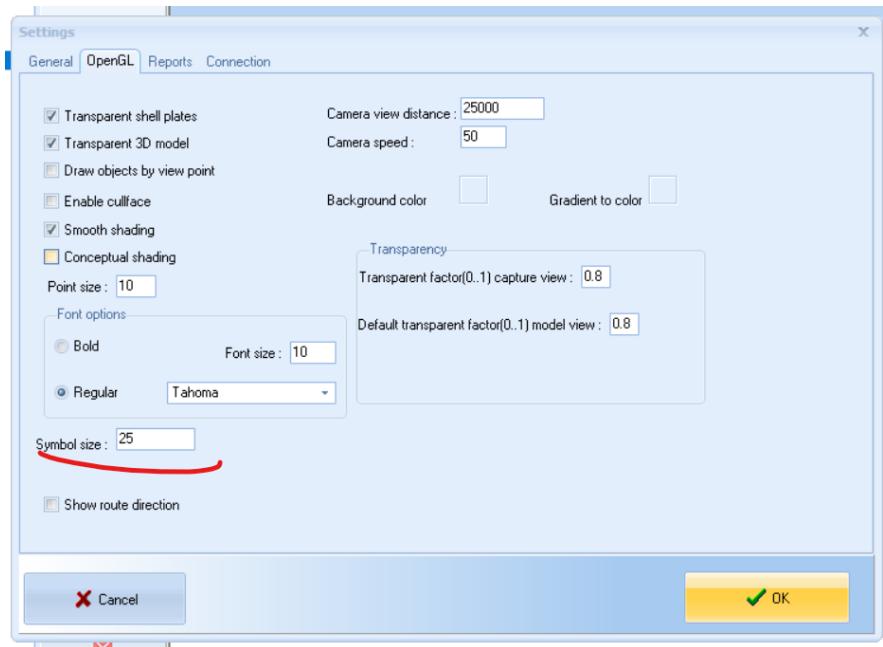
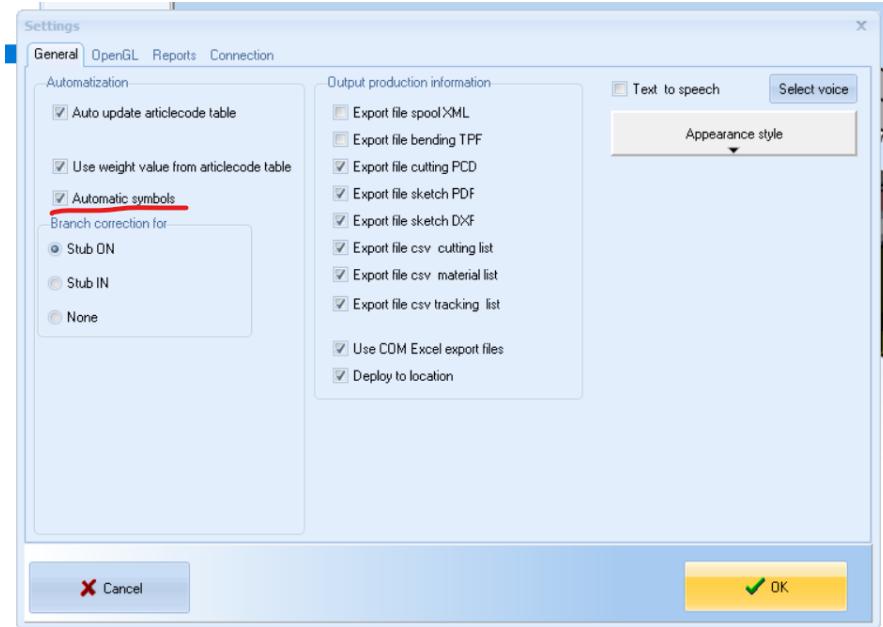


Miter , aplicatia arata si unghiul inclus dintre segmente



## Simboluri in schita

Daca user-ul bifeaza Automatic symbols aplicatia va genera automat simboluri definite intern.



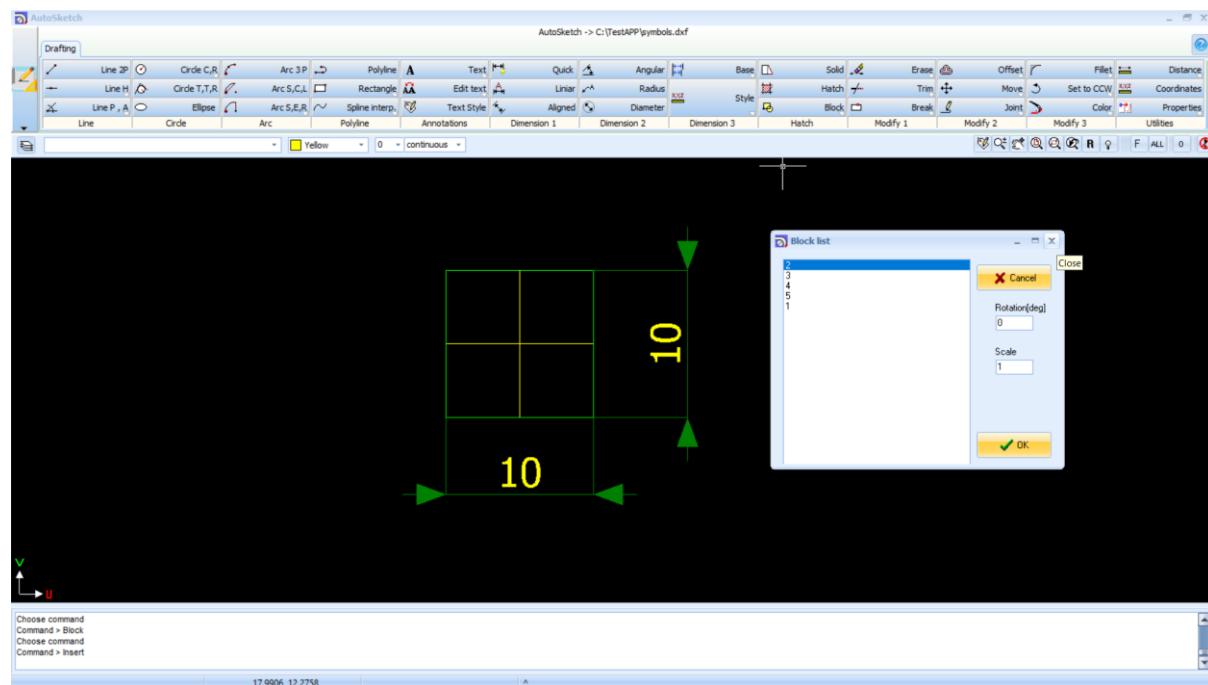
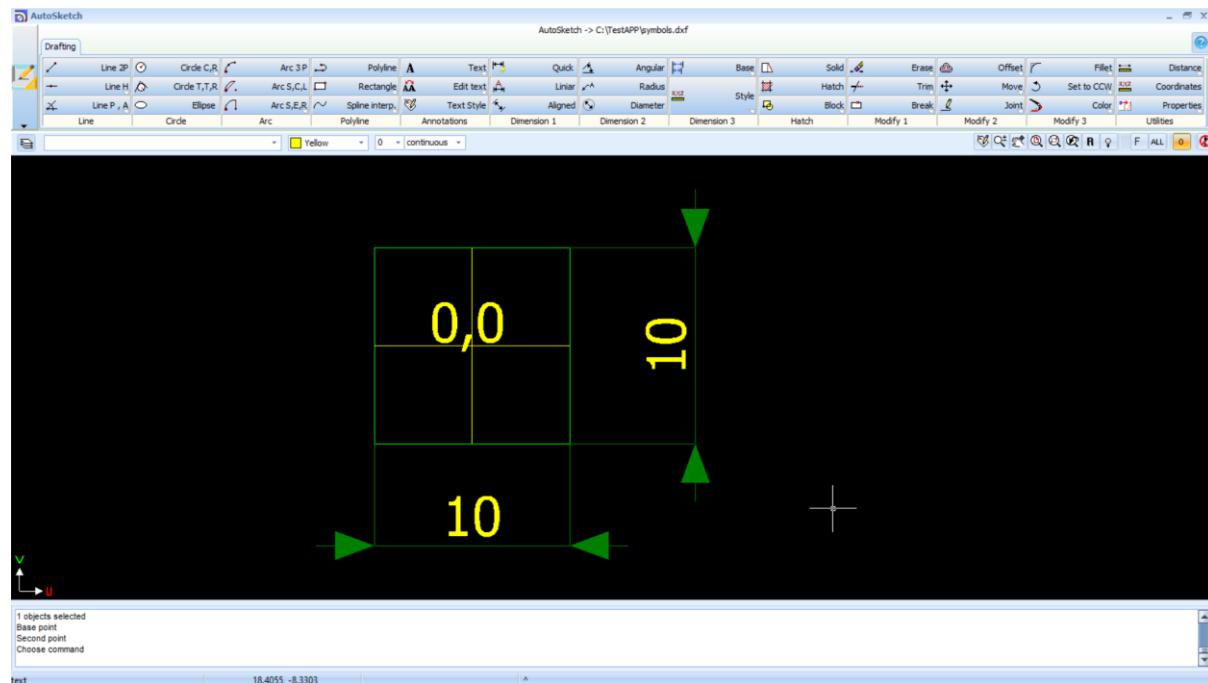
dimensiune simbol

Daca Automatic symbols nu este bifata atunci aplicatia va utiliza simbolurile define de user si stocate in fisierul dxf symbols.dxf

Un simbol este realizat in felul urmator :

Se deseneaza in 0,0 un patrat cu latura de 10mm , aceasta geometri va fi ca referinta zona de lucru pentru user . In acest patrat se neseneaza simbolul dorit , dupa care se salveaza ca block cu nume de symbol 1,2,3,4,5,... a.i fiecare block sa defineasca un symbol.

Aplicatia considera symbol doar linii,polinilii , restul de entitati geometrice nu vor fi citite la inserarea simbolurilor



Nume simbolului trebuie adaugat in tabelul article\_code pentru fiecare articol corespunzator.

ARTICI DESCRIPTION	FOREI KEYWC	EQ_AR	WEIGH	LENGTH1	LENGTH2	LENGTH3	OUTER	INNER	STAND	MATER	SYMBOL
4451/2 MANSON 95 X8-150 (S355J2G3)		SLEEVE	2.575	10							
26462 TEU REDUS 273 X 8 /168 X 7		TEE	18.5								
28273 RACORD VRNW 13HS 3/8 ED MG			0.14								
26454 RACORD SANW 06 HL			0.043								
28267 RACORD VRNW 16HS MG			0.43								
14301 REDUCTIE CONC 60.33 X 2.77 / 42.1 4352A REDUC			0.3	76							
► 4451/5 FLANSA INTARITA PN10 DN100/114.		FLANG	7.05	5							1
11073 FLANSA OARBA PN40 DN 32 (599900		FLANG	2.03	18							1
96414 COT LRS 90 GR. 42,4 X 3,6 R 1,5D		ELBOW	0.26								48
12137 TEAVA 15 X 2 (EN 10305 / DIN 2391,	1530/4 PIPE		0.641								
45707 GARNITURA INEL PN 16 DN 80(138X:			0								
13096 TEAVA 38 X 5 (DIN EN 10216-5, INOX		PIPE	4.13								
26416 TEU REDUS 168 X 8 /114 X 6		TEE	14.1								
45708 SUPORT RI-CLAMP 6S PPR			0								
90882 SUPORT CU BRATARA GALVANIZATA			0								
12106 TEAVA 177.8 X 14.2 (EN 10210-2, S3 1423/1PIPE			57.29								
26458 REDUCTIE CONCENTRICA 89 X 4,5 /	REDUC		0.7								
96412 RACORD GR28/18L71X (INOX-ART. 4: 4212/5			0.142								
6866/C MANSON 51 X 3,2, L=100 (6866.53-C		SLEEVE	0.34	5							
90882 SUPORT CU BRATARA NEAGRA 33,7'			0								
12937 ADAPTOR brazing x male thr Od30x3, 6830/C			0.72								

La final fisierul symbols.dxf se incarca in tabel

ID	NAME	UPDATEPACKAGE
2	CuttingPipes.xlsx	(BLOB)
3	TrackingSpool.xlsx	(BLOB)
4	MaterialsList.xlsx	(BLOB)
5	symbols.dxf	(BLOB)



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